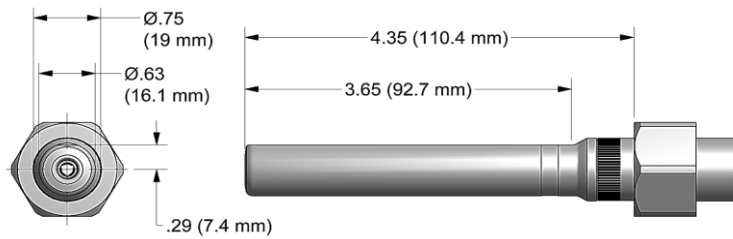


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

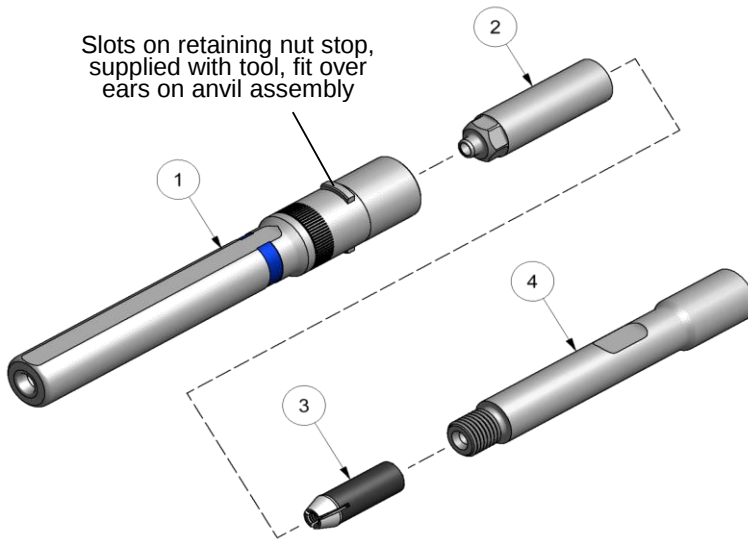
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (4) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Drop jaws (3) into collet (2).
 - Snug extension (4) and collet (2) together using 9/16" wrenches.
 - Thread assembly onto piston and snug with 9/16" wrench on collet (2) and hex key (provided with tool) into rear of piston.
 - Slide anvil (1) over assembled collet (2) and extension (4).
 - Slide nut from tool and retaining nut stop over anvil (1) and tighten.

DISASSEMBLY:

Reverse assembly instructions.

Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly



*Anvil Assembly includes 35208 retainer.

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**Blue band designates nose assemblies for metric GP® fasteners.

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Type:		Fasteners:	Recommended Tool: GB731
Non Self-Releasing 4mm Ø		MGP® Lockbolts	Alternate Tools: GB730 & GB2480(A)
Ref. No.	Qty.	Description	MGP4-2480-45
1	1	Anvil Assembly	10447
2	1	Collet	20414
3	1	Super-Grip Jaw Assembly	30542-S
4	1	Extension-Collet	70551

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