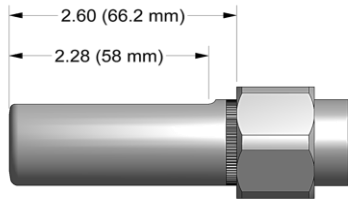
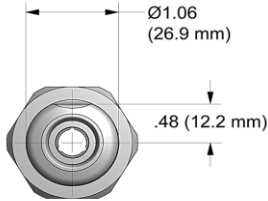


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

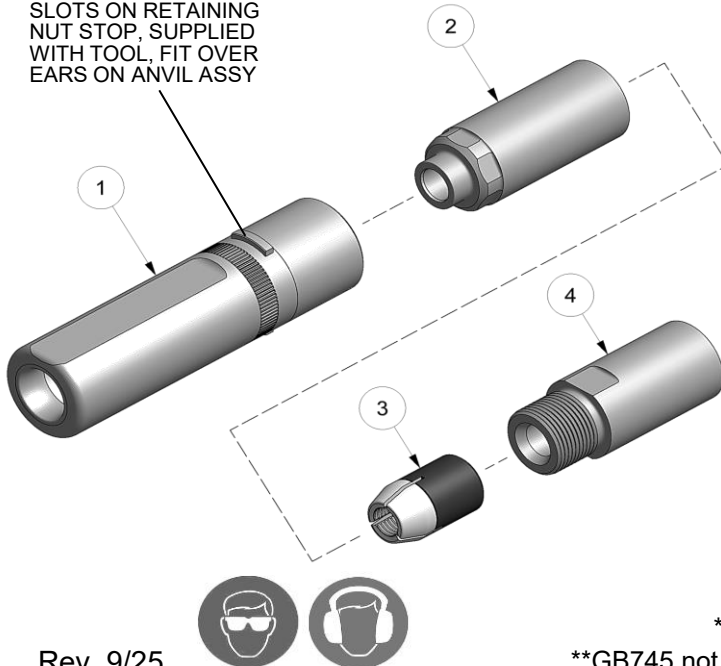
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4) using flats provided.
 - Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (1) over collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



Rev. 9/25



*Anvil Assembly includes 35308 retainer.

**GB745 not recommended for stainless or C120L lockbolts.

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Type:		Fasteners:	Recommended Tools:
Non Self-Releasing 3/8 Ø		Commercial Lockbolt C6L®, Avdelok®	GB756
			Alternate Tools: **GB745 & GB2581(A)
Ref. No.	Qty.	Description	LB12-756-26
1	1	*Anvil Assembly	11202
2	1	Collet	21224
3	1	Super-Grip Jaw Assembly	31226-S
4	1	Extension-Collet	71219

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