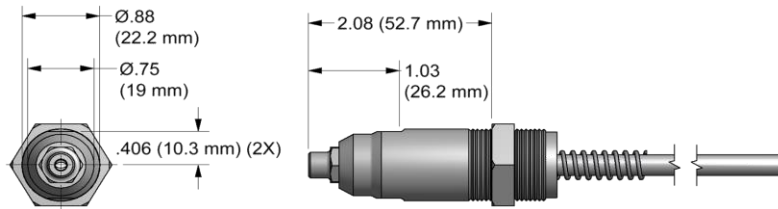


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

B. If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

1. Drop jaw set (4) into rear of collet (3).

2. Place spring (6) over rear of follower (5) and insert over rear of jaw set (4) inside collet (3).

3. Thread assembled collet (3) onto piston of tool by inserting follower (5) with spring (6) into I.D. of piston and tighten using flats provided and hex key in rear of piston.

4. Slide anvil (2) over assembled collet (3) with jam nut (7) attached then thread anvil into head cylinder and hand tighten.

5. Tighten jam nut (7) to face of tool.

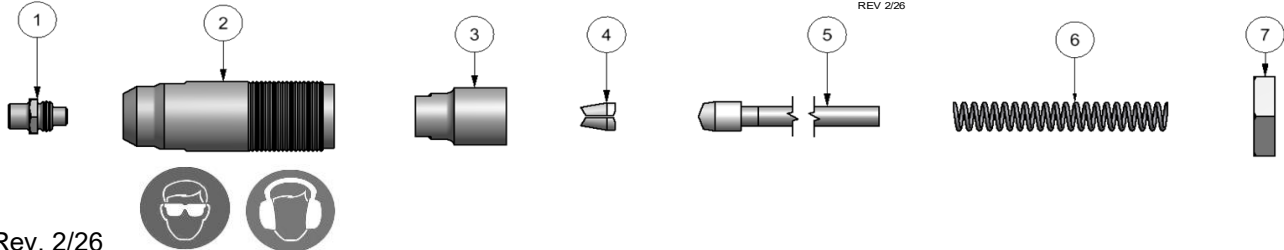
DISASSEMBLY:

Reverse assembly instructions.

RIVET	DIAMETER	NOSE ASSEMBLY	NOSE TIP	FOLLOWER
AVEX® (1624 PROTRUDING HEAD)	3/16	AV6-703-18V	10141	703415
AVEX® (1624 COUNTERSUNK HEAD)	3/16	6C-703-18V	10141-1	703415
KLAMP-TITE® (STRUCTURAL) RIVET	3/16	6KT-703-18V	10263	703415
MACHINE SCREW RIVET	5mm	MS5M-703-18V	10332	703415
STANDARD MBC®	1/8	MBC04-703-18V	10251	703415
NAS1719, NAS1720, NAS1721	5/32	MBC05-703-18V	10252	703415
	3/16	MBC06-703-18V	10253	703415
MILLIMETER SEAL PLUG	4mm	5N-703-18V	10203	703415
	5mm	6N-703-18V	10204	703415
NUT PLATE RIVETS				
MS20600 SERIES	3/32	3NP-703-18V	10231	703421
CCR244/264/274				
MS/9SP/PT	1/8	5N-703-18V	10203	703415
BACR15CC/CF/DA/DR				
POP® OPEN END	3/32	3N-703-18V	10201	703421
NAIL RIVET	1/8	4N-703-18V	10202	703421
	5/32	5N-703-18V	10203	703415
	3/16	6N-703-18V	10204	703415
POP® CLOSED END	3/32	3N-703-18V	10201	703421
NAIL RIVET	1/8	4CEA-703-18V	13471	703421
(ALUMINUM MANDREL)	5/32	5CEA-703-18V	13472	703415
	3/16	6CEA-703-18V	13473	703415
POP® CLOSED END	3/32	3N-703-18V	10201	703421
NAIL RIVET	1/8	4CES-703-18V	13475	703421
(STEEL MANDREL)	5/32	5CES-703-18V	13476	703415
	3/16	6CES-703-18V	13477	703415
SCREW RIVET	3/16	6SR-703-18V	13506	703415
	3/32	3P-703-18V	10247-1	703421
PLASTIC SPLIT RIVET	1/8	4P-703-18V	10202-4	703421
	5/32	5P-703-18V	10203-2	703415
	3/16	6P-703-18V	10167	703415
T RIVET®	3/16	6T-703-18V	10209	703415

AVEX® AND KLAMP-TITE® ARE REGISTERED TRADEMARKS OF AVDEL UK LIMITED. T RIVET® AND MBC® ARE REGISTERED TRADEMARKS OF CHERRY AEROSPACE FASTENERS. POP® IS A REGISTERED TRADEMARK OF EM HART TECHNOLOGIES.

REV 2/26



Rev. 2/26

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Type:		Fasteners:		Recommended Tool:	
Self-Releasing		See Chart		GB703 & GB743	
Ref. No.	Qty.	Description		XX-703-18V	
1	1	Nose Tip		See Chart	
2	1	Anvil Holder		10757	
3	1	Collet		20518	
4	1	Jaw Set		30617	
5	1	Follower		See Chart	
6	1	Spring		405371	
7	1	Jam Nut		70820	

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.