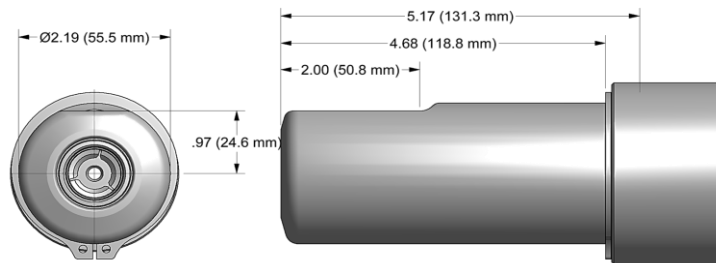


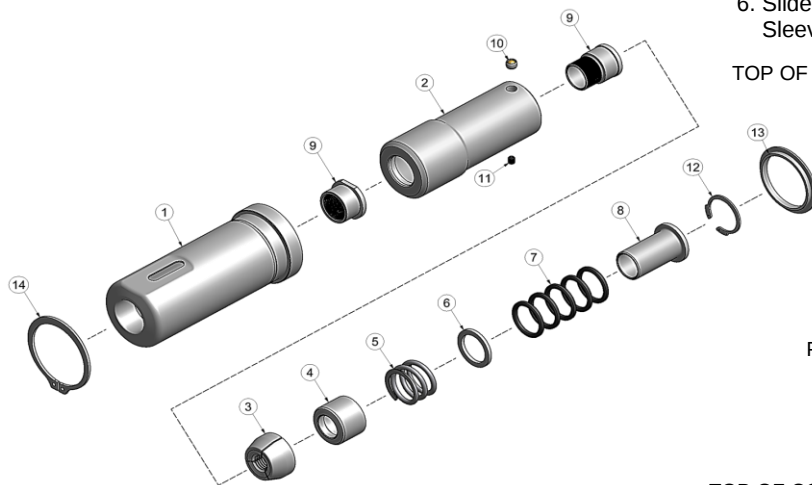
NOSE ASSEMBLY DATA SHEET



Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

1. Ensure Piston is in full forward position.
2. Disconnect tool control cord.
3. Screw assembled Collet onto Piston until top of collet flat lines up with Adapter face of tool.
4. If Collet Lock (10) is not in Piston groove, continue to turn 1/4 turn clockwise, or less, until lock engages groove.
5. Tighten Set Screw (11) on (new noses).
6. Slide Anvil (1) over assembled Collet. Install Split Ring, Sleeve (furnished with tool) and Retaining Ring (14).



TOP OF COLLET FLAT

SETSCREW

CLOCKWISE

PISTON GROOVE

ADAPTER FACE
OF TOOL

TOP OF COLLET FLAT LINES
UP WITH ADAPTER FACE OF
TOOL

Rev. 6/23



GAGE BILT
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Type:		Fastener:	Recommended Tool:
Self-Releasing 3/4" Ø		BOM®	GB3585
			Alternate Tools: GB7624(A) & GB2628
Ref. No.	Qty.	Description	BOM24-585-46
1	1	Anvil	12402
2	1	Collet Assembly (Inc. 9,10 & 11)	22499
3	1	Jaw Set	32402
4	1	Follower	42401
5	1	Spring	52010
6	1	Spacer	55020
7	5	O'Ring	400846
8	1	Sleeve	62006
9	1	Release & Ejector Kit	82499
10	1	Collet Lock	54502
11	1	Socket Set Screw	A-280
12	1	Retaining Ring	402263
13	1	Sleeve-Collet Lock	62402
14	1	Retaining Ring	401027
15	1	Collet Assembly (Inc. 2 thru 11)	92401