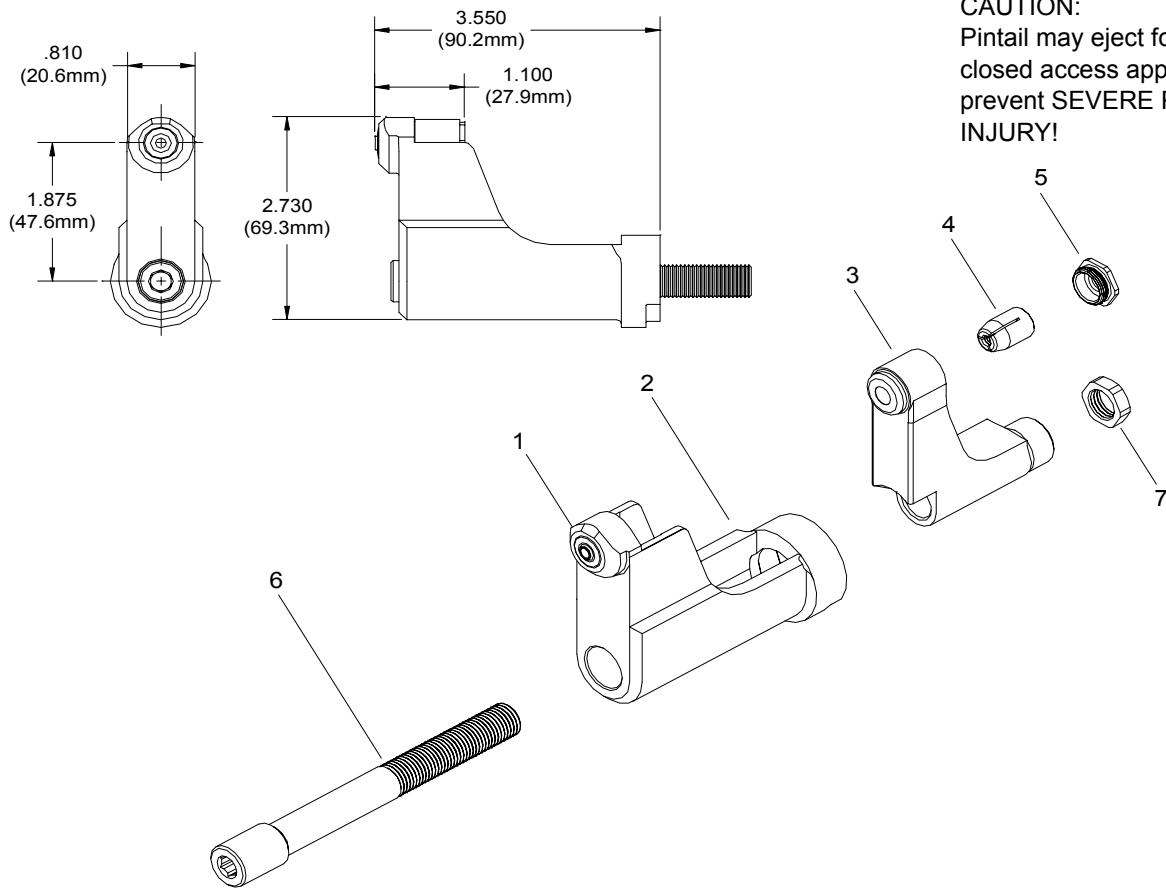


# NOSE ASSEMBLY DATA SHEET



**CAUTION:**  
Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!

## ASSEMBLY INSTRUCTIONS:

On front of GBP206A-375 Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Screw nut on rear of draw bar and lock against collet. Screw draw bar into piston until it stops. Replace screw and stop on tool.

\*Use Adapter No. 751206.

\*\*Use Adapter No. 353206.

\*\*\*Use Adapter No. 751206 with 713152 stroke limiter.

2/04

# GAGE BILT

## GAGE BILT PRODUCTS CORP.

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| Type:                                             |      | Fasteners:                     |                  | Recommended Tool:<br>GBP206A-375                        |                  |                  |
|---------------------------------------------------|------|--------------------------------|------------------|---------------------------------------------------------|------------------|------------------|
| Non Self-Releasing<br>1/8", 5/32", 3/16" & 1/4" Ø |      | NAS1919 S & U<br>NAS1921 S & U |                  | Alternate Tools:<br>*GBP752D, **GBP745C &<br>***GBP713B |                  |                  |
|                                                   |      |                                |                  |                                                         |                  |                  |
| Ref. No.                                          | Qty. | Description                    | SMLS04-206E-37OS | SMLS05-206E-37OS                                        | SMLS06-206E-37OS | SMLS08-206E-37OS |
| 1                                                 | 1    | Anvil Insert                   | 10426            | 10563                                                   | 10684            | 10868            |
| 2                                                 | 1    | Anvil Assembly (Inc. #1)       | 10966            | 10967                                                   | 10968            | 10969            |
| 3                                                 | 1    | Collet                         | 20715-1          | 20715-1                                                 | 20715-1          | 20715-1          |
| 4                                                 | 1    | Super-Grip Jaw Assembly        | 30425-S1         | 30545-S1                                                | 30656-S1         | 30864-S1         |
| 5                                                 | 1    | Cap                            | 70647            | 70647                                                   | 70647            | 70647            |
| 6                                                 | 1    | Drawbar                        | 71121            | 71121                                                   | 71121            | 71121            |
| 7                                                 | 1    | Nut                            | 70546            | 70546                                                   | 70546            | 70546            |