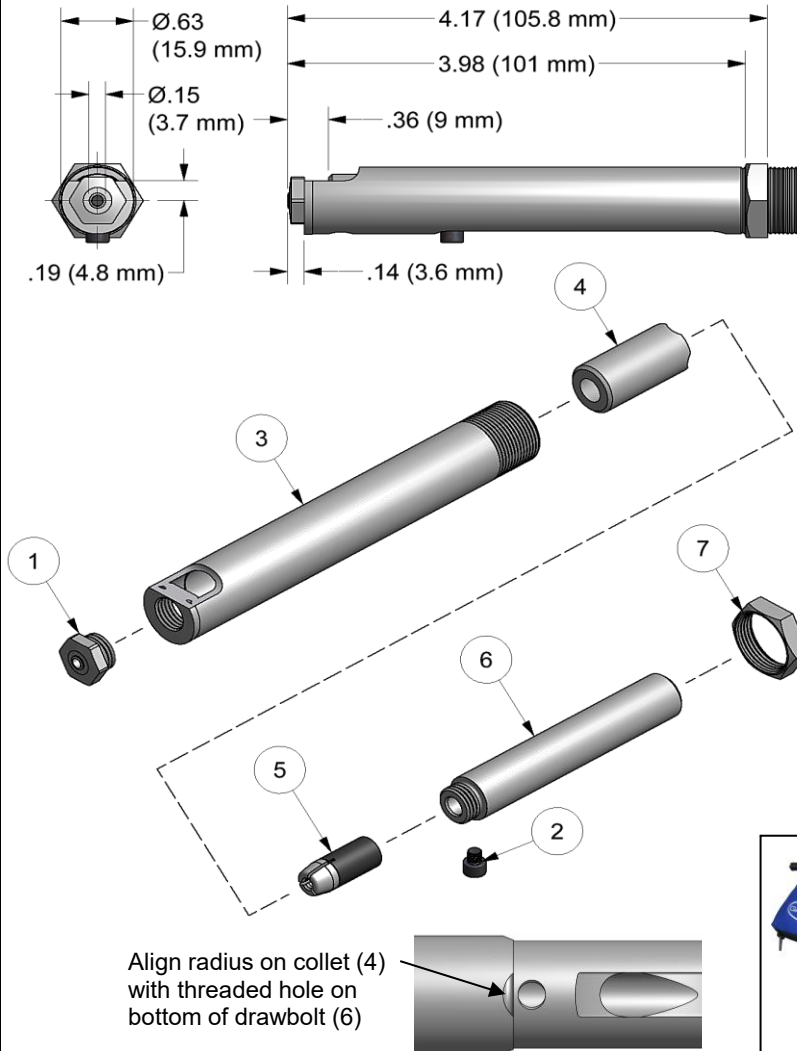


NOSE ASSEMBLY DATA SHEET



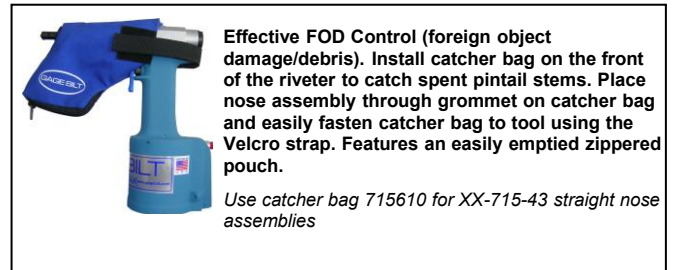
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow step 5 to attach to tool.
- Place super grip jaw assy (5) into rear of collet (4).
 - Hand thread assembled collet (4) to drawbolt (6) and tighten. If rear radius on collet (4) isn't aligned with threaded hole on drawbolt (6) when tight, unthread collet (4) slightly until aligned. (See image below).
 - Slide assembled collet (4) and drawbolt (6) into anvil holder (3). Align threaded hole in drawbolt (6) with slot in anvil holder (3).
 - Insert screw (2) into threaded hole on drawbolt (6) and tighten.
 - Thread drawbolt (6) to piston on tool one full turn then thread anvil holder (3) into tool until it stops. Tighten jam nut (7) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



7/07 REV. 10/25

*These tools for 3/16" Ø aluminum maximum.

GAGE BILT

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type: Non Self-Releasing			Fasteners: STANDARD MBC® NAS1719, NAS1720 & NAS1721	Recommended Tool: *GB51	
1/8", 5/32" & 3/16" Ø				Alternate Tools: *GB715	
Ref. No.	Qty.	Description	MBC04- 715C-43	MBC05- 715C-43	MBC06- 715C-43
1	1	Nose Tip	10251-1	10252-1	10253-1
2	1	Screw	70303	70303	70303
3	1	Anvil Holder	17722-3	17722-3	17722-3
4	1	Collet	20301	20301	20301
5	1	Maxi-Jaw Assembly	30418-S1	30529-S	30633-S5
6	1	Drawbolt	70301	70301	70301
7	1	Locknut	70411	70411	70411

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