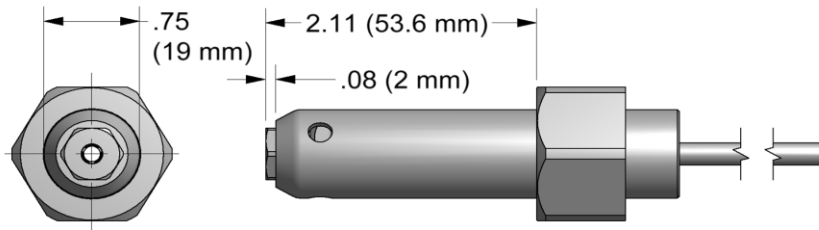


NOSE ASSEMBLY DATA SHEET



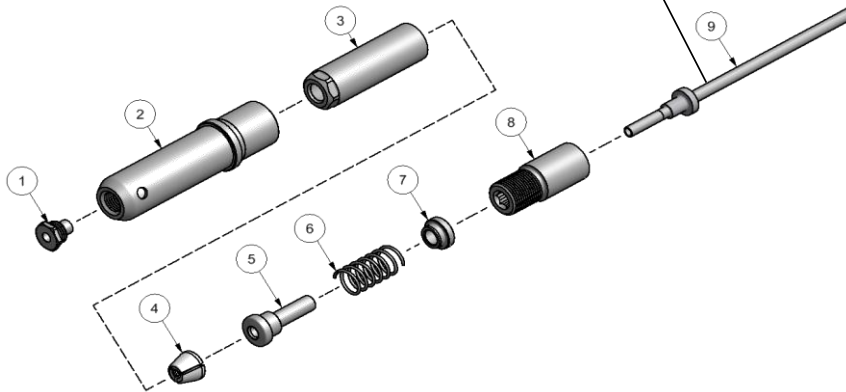
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all thread and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (8) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is whe purchased new, follow steps 5 - 7 to attach to tool.

- Place extension-collet (8) on a flat work surface hex side up.
- Place cap (7) on extension-collet (8). Note direction from exploded view.
- Place spring (6) on top of cap (7). Insert follower (5) thru spring (6) and into cap (7) and extension-collet (8). Place jaw set (4) on top of follower (5).
- Insert pintail tube (9) into i.d. of piston on tool. (Only for 5/32" ø). Note direction from exploded view. Slide collet (3) over assembled parts and thread collet (3) to extension-collet (8). Snug tighten assembled parts using 9/16" wrench on collet (3) and 1/4" hex key in rear on extension-collet (8).
- Thread assembled collet (3) and extension-collet (8) onto piston assy on tool and snug with 9/16" wrench on collet (3) and hex key into rear of piston of tool.
- Slide anvil holder assy (2) over assembled collet (3) and extension-collet (8).
- Slide retaining nut from tool (retaining nut stop not used in this nose assembly) over anvil holder assy (2) and tighten.

*Remove 40546-1 Pintail Tube for 3/16" diameter rivets.



DISASSEMBLY:

Reverse assembly instructions.

Rev. 10/25



GAGE BILT
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Type:		Fastener:		Recommended Tool:	
Non Self-Releasing 5/32 & 3/16 Ø		EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU MAXIBOLT® PLUS		GB722	
				Alternate Tools: GB752 & GB2480(A)	
Ref. No.	Qty.	Description		UAB56-722-21	
1	1	Nose Tip (5/32" & 3/16")		13415	
2	1	Anvil Holder Assembly		10942	
3	1	Collet		20845	
4	1	Jaw Set		36801	
5	1	Follower		40811	
6	1	Spring		405539	
7	1	Cap		40810	
8	1	Extension-Collet		70823	
9	1	Pintail Tube		*40546-1	

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