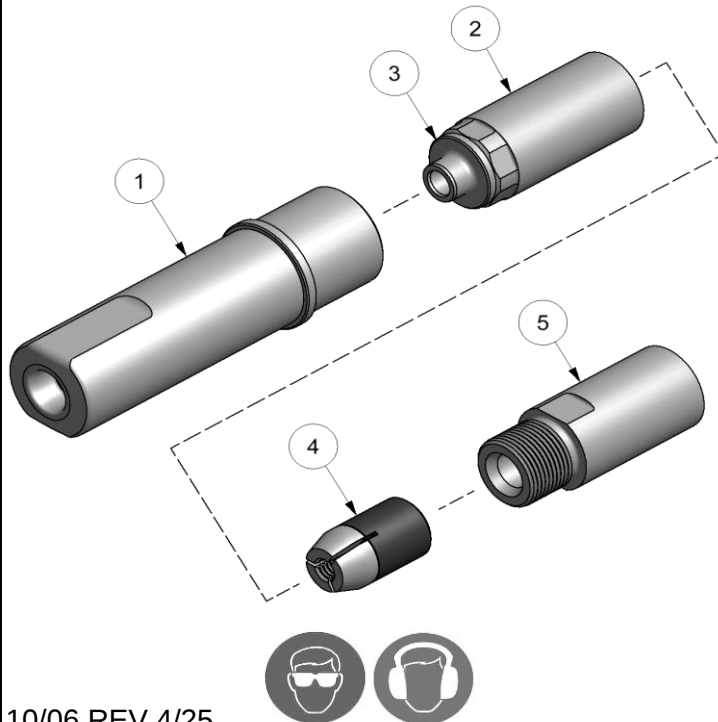
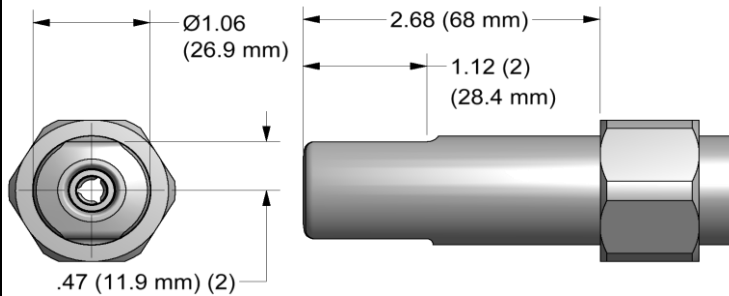


NOSE ASSEMBLY DATA SHEET



10/06 REV 4/25

ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (5) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet assy (2).
 - Thread collet assy (2) to extension-collet (5) using flats provided. Insert ejector (3) into front i.d. of collet (2).
 - Thread assembled collet (2) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (1) over collet (2).
 - Slide retaining nut over anvil (Note: retaining nut stop not used on this nose assy) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fastener:		Recommended Tool: GB756	
Non Self-Releasing 5/16 Ø		BOM®		Alternate Tools: GB2581(A)	
Ref. No.	Qty.	Description		BOM10-756-26	
1	1	Anvil Assembly		11005	
2	1	Collet Assy (Includes #3)		21024	
3	1	Ejector		81009-1	
4	1	Super Grip Jaw Assembly		30869-S1	
5	1	Extension-Collet		71219	

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