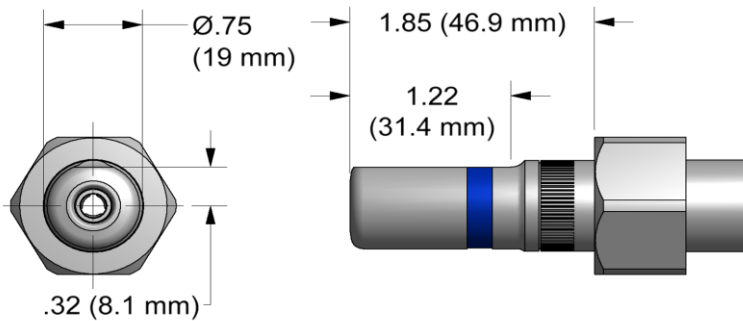


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

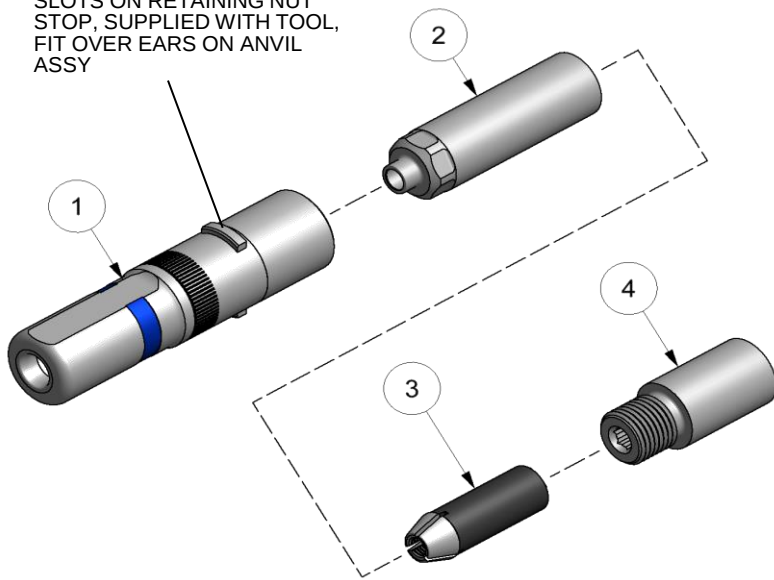
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (4) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4). Snug tighten assembled parts using 17/32" wrench on collet (2) and hex key on extension-collet (4).
 - Thread assembled collet (2) and extension-collet (4) onto piston assy on tool and snug with 17/32" wrench on collet (2) and hex key into rear of piston of tool.
- Slide anvil assy (1) over assembled collet (2) and extension-collet (4).
- Slide retaining nut stop from tool over anvil assy (1). Slots on retaining nut stop, supplied with tool, fit over ears on anvil assy (1). Slide retaining nut from tool onto retaining nut stop and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.

SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



11/15 REV 3/25

*Anvil Assembly includes 35208 retainer.

**Blue band designates nose assemblies for metric GP® fasteners.

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool: GB731
Non Self-Releasing 5mm Ø		MGP® Lockbolts	Alternate Tools: GB2480(A)
Ref. No.	Qty.	Description	MGP5-2480-20
1	1	Anvil Assembly	15544
2	1	Collet	20569
3	1	Super-Grip Jaw Assembly	30651-S
4	1	Extension-Collet	70636