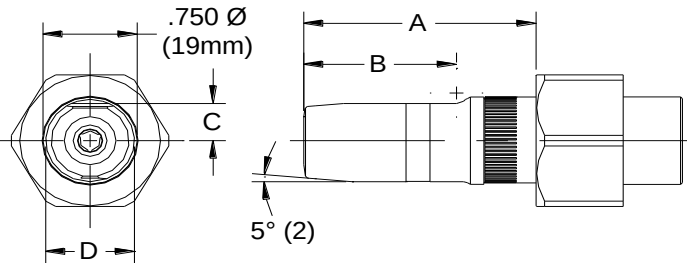
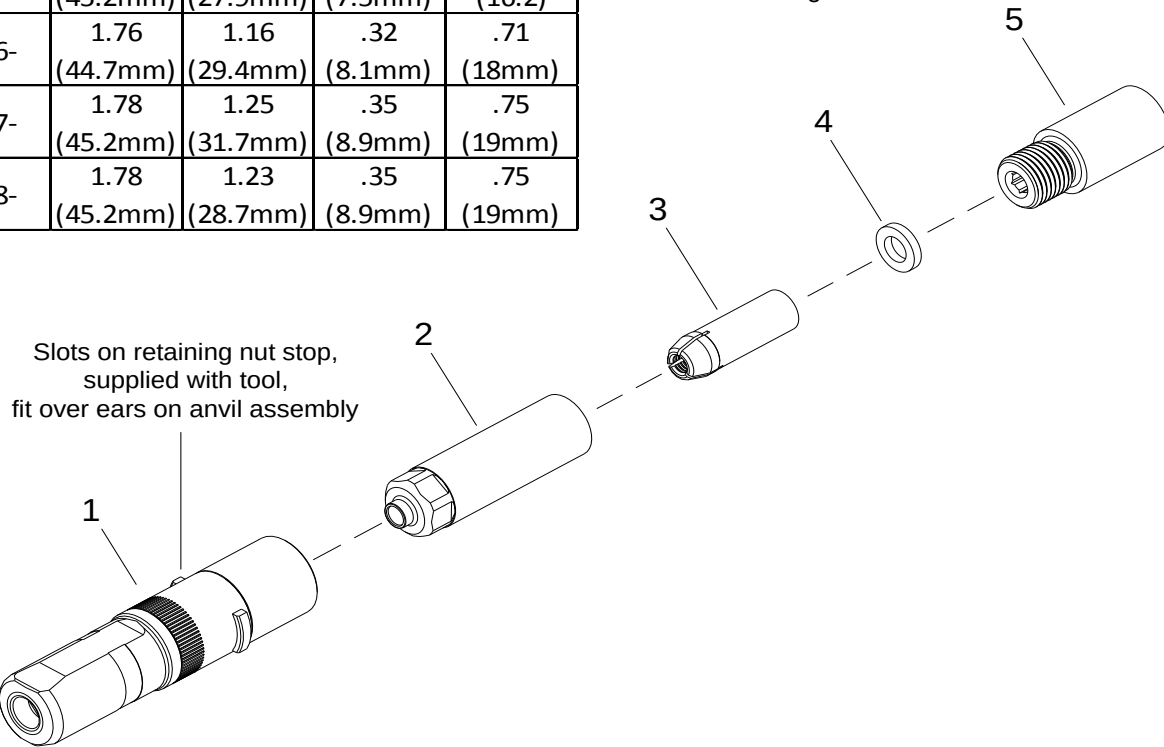


NOSE ASSEMBLY DATA SHEET



Nose Assy.	A	B	C	D
LGP05-	1.78 (45.2mm)	1.10 (27.9mm)	.29 (7.5mm)	.64 (16.2)
LGP06-	1.76 (44.7mm)	1.16 (29.4mm)	.32 (8.1mm)	.71 (18mm)
LGP07-	1.78 (45.2mm)	1.25 (31.7mm)	.35 (8.9mm)	.75 (19mm)
LGP08-	1.78 (45.2mm)	1.23 (28.7mm)	.35 (8.9mm)	.75 (19mm)

1. Drop jaws #3 and spacer #4 (if needed) into collet #2.
2. Snug extension #5 and collet #2 together using wrench on collet and hex key in rear of extension #5.
3. Thread assembly onto piston and snug with wrench on collet #2 and hex key (provided with tool) into rear of piston.
4. Slide anvil #1 over assembled collet #2 and extension #5.
5. Slide retaining nut stop and nut from tool over anvil #1 and tighten.



Rev. 8/13

*Anvil Assembly includes 35208 retainer.

**Yellow band designates nose assemblies for lightweight GP® fasteners.

GAGE BILT

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Type:		Fasteners:		Recommended Tool: GB731		
Non Self-Releasing 5/32, 3/16, 7/32 & 1/4 Ø		LGP® Lockbolts		Alternate Tools: GB730 & GB2480		
Ref. No.	Qty.	Description	LGP05- 731-20CN	LGP06- 731-20CN	LGP07- 731-20CN	LGP08- 731-20CN
1	1	Anvil	10572	16610	17004	18807
2	1	Collet	20584	26606	20728	28825
3	1	Super-Grip Jaw Assy.	30543-S	30654-CS	30705-CS	30861-S1
4	1	Spacer	-----	60615	-----	60832
5	1	Collet Extension	70550	70636	70835	70835