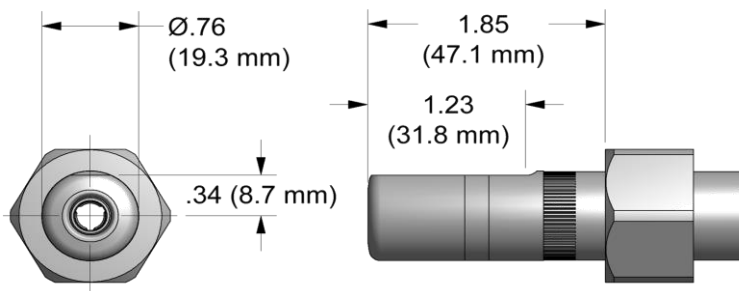
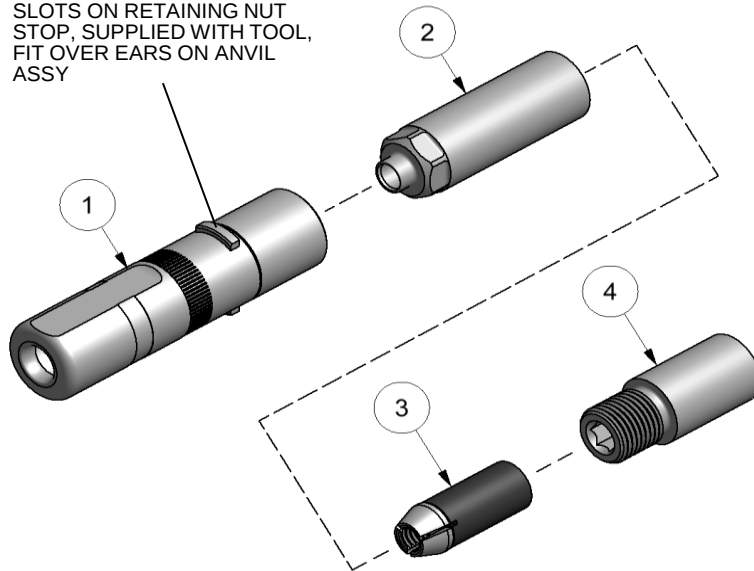


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (4) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
 - Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4) using hex key in front of collet-extension (4) and flats provided on collet (2).
 - Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil (1) over collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

7/15 Rev. 3/25



**Yellow band designates nose assemblies for lightweight GP® fasteners.

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool: GB731
Non Self-Releasing 1/4" Ø		LGP® Lockbolts ASNA2391-4 ASNA2392-4	Alternate Tools: GB730 & GB2480(A)
Ref. No.	Qty.	Description	LGP08-2480-20
1	1	Anvil	10891
2	1	Collet	20869
3	1	Super-Grip Jaw Assembly	30858-S
4	1	Extension-Collet	70835

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