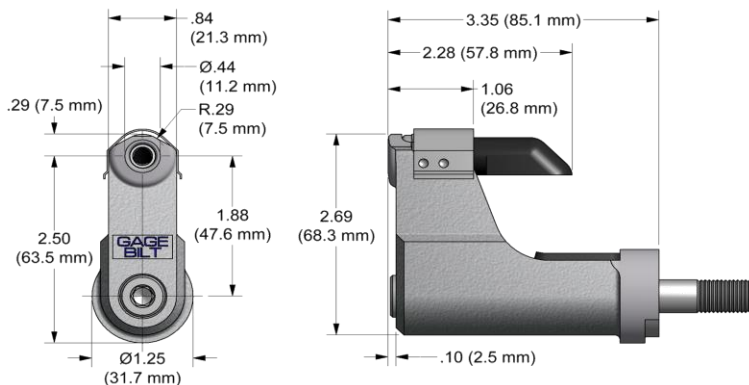
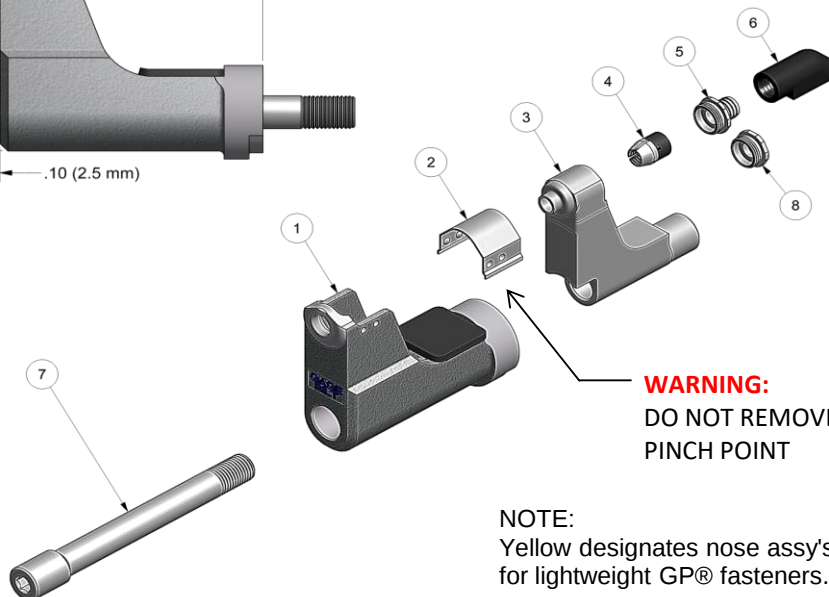


# NOSE ASSEMBLY DATA SHEET



## CAUTION:

Do not operate if pintail deflector is removed. Pintail may eject forcibly. **SEVERE PERSONAL INJURY MAY RESULT.** Cap (8) use for closed access applications only or when clearance is an issue!



## ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



3/16 REV 12/23

\*Use Adapter No. 751206.

\*\*Use Adapter No. 353206.

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| Type:                        |      | Fasteners:                                            | Recommended Tool:<br>GB206-500(A)                            |
|------------------------------|------|-------------------------------------------------------|--------------------------------------------------------------|
| Non Self-Releasing<br>1/4" Ø |      | Lightweight GP® Lockbolts<br>ASNA2391-4<br>ASNA2392-4 | Alternate Tools:<br>*GB731, *GB730,<br>GB731OS/206 & **GB745 |
|                              |      |                                                       |                                                              |
| Ref.<br>No.                  | Qty. | Description                                           | LGP08-206G-340C                                              |
| 1                            | 1    | Anvil Assembly                                        | 18832-1                                                      |
| 2                            | 1    | Guard                                                 | 60436                                                        |
| 3                            | 1    | Collet                                                | 20890-2                                                      |
| 4                            | 1    | Super-Grip Jaw Assembly                               | 30862-S5                                                     |
| 5                            | 1    | Barbed Retainer                                       | 70569-1                                                      |
| 6                            | 1    | Deflector                                             | 61107                                                        |
| 7                            | 1    | Drawbar                                               | 71142                                                        |
| 8                            | 1    | Cap                                                   | 70571-1                                                      |