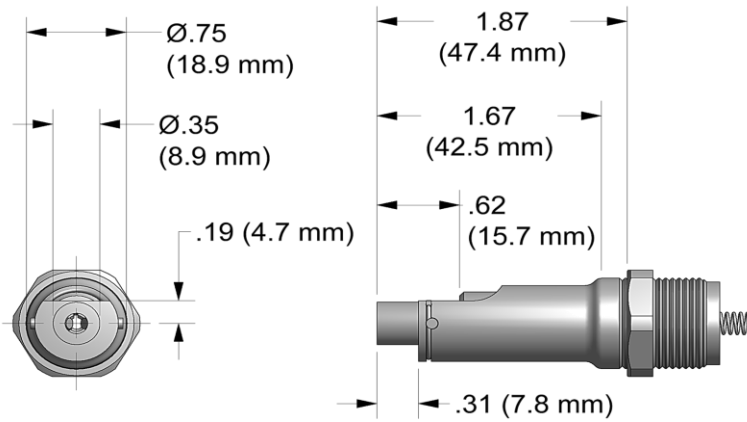


NOSE ASSEMBLY DATA SHEET



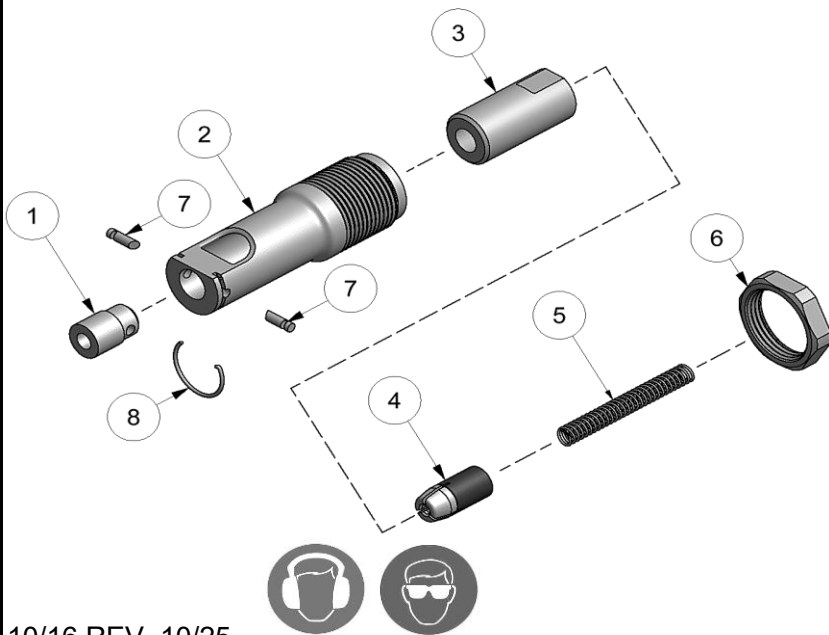
ASSEMBLY:

Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 5 - 6 to attach to tool.
1. Insert super grip jaw assy (4) into rear of collet (3).
2. Drop spring (5) in collet (3) flush against rear of super grip jaw assy (4) and set aside.
3. Place anvil-insert (1) in anvil holder (2) aligning holes in anvil-insert (1) with holes in anvil holder (2). See exploded view for reference.
4. Place ratchet pins (7) into the anvil holder (2) holes provided leaving enough room to install retaining ring (8) into groove on anvil holder (2) and into ratchet pin (7) groove. Squeeze ratchet pins (7) into anvil holder (2).
5. Tighten assembled collet (3) to piston on tool using flats provided.
6. Slide anvil holder (2) over assembled collet and tighten locknut (6) to tool.

DISASSEMBLY:

Reverse assembly instructions.



10/16 REV. 10/25

GAGE BILT
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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 8-32" Ø		GROUND STUD, M83454 & BACS53B	GB704
			Alternate Tools: GB701SH
Ref. No.	Qty.	Description	GS8-704-16
1	1	Anvil-Insert	18878
2	1	Anvil Holder	13461
3	1	Collet	20334
4	1	Super Grip Jaw Assembly	30529-S1
5	1	Spring	A-1495
6	1	Nut	70104
7	2	Ratchet Pin	15501
8	1	Retaining Ring	50302