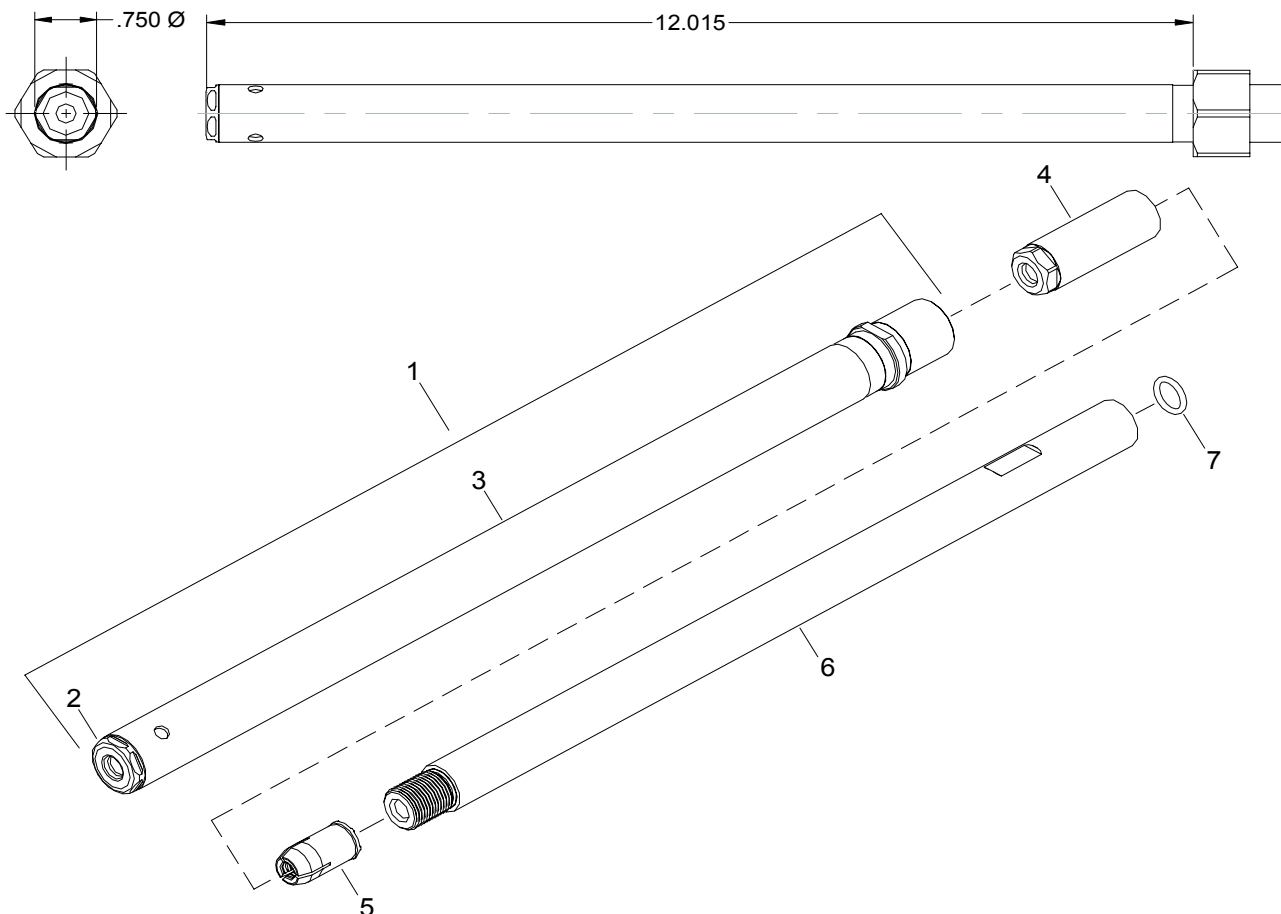


# NOSE ASSEMBLY DATA SHEET



1. Drop jaws #5 into collet #4.
2. Snug extension #6 and collet #4 together using two 9/16" wrenches.
3. Place o'ring #7 in rear of extension #6.
4. Thread assembly onto piston and snug with 9/16" wrench on collet #4 and hex key (provided with tool) into rear of piston.
5. Slide anvil #1 over assembled collet #4 and extension #6.
6. Slide nut from tool (retaining nut stop not used on this nose assembly) over anvil #1 and tighten.

10/08 Rev. 3/11

**GAGE BILT**  
MADE IN U.S.A.

**GAGE BILT Inc.**

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| Type:                              |      | Fasteners:              | Recommended Tool:<br>GB722         |              |
|------------------------------------|------|-------------------------|------------------------------------|--------------|
| Non Self-Releasing<br>3/16 & 1/4 Ø |      | MAGNA-GRIP®<br>Maxlok®  | Alternate Tools:<br>GB713 & GB2480 |              |
| Ref. No.                           | Qty. | Description             | MG06-722-120                       | MG08-722-120 |
| 1                                  | 1    | Anvil & Holder Assembly | 16009                              | 18887        |
| 2                                  | 1    | Anvil                   | 16634                              | 18872        |
| 3                                  | 1    | Holder                  | 12241-7                            | 12241-7      |
| 4                                  | 1    | Collet                  | 20636                              | 20841        |
| 5                                  | 1    | Super-Grip Jaw Assembly | 30652-S                            | 30860-S      |
| 6                                  | 1    | Extension               | 70872                              | 70872        |
| 7                                  | 1    | O'Ring                  | 400778                             | 400778       |

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