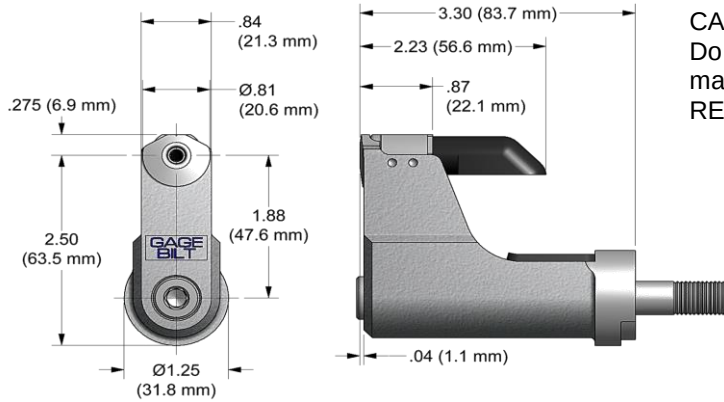
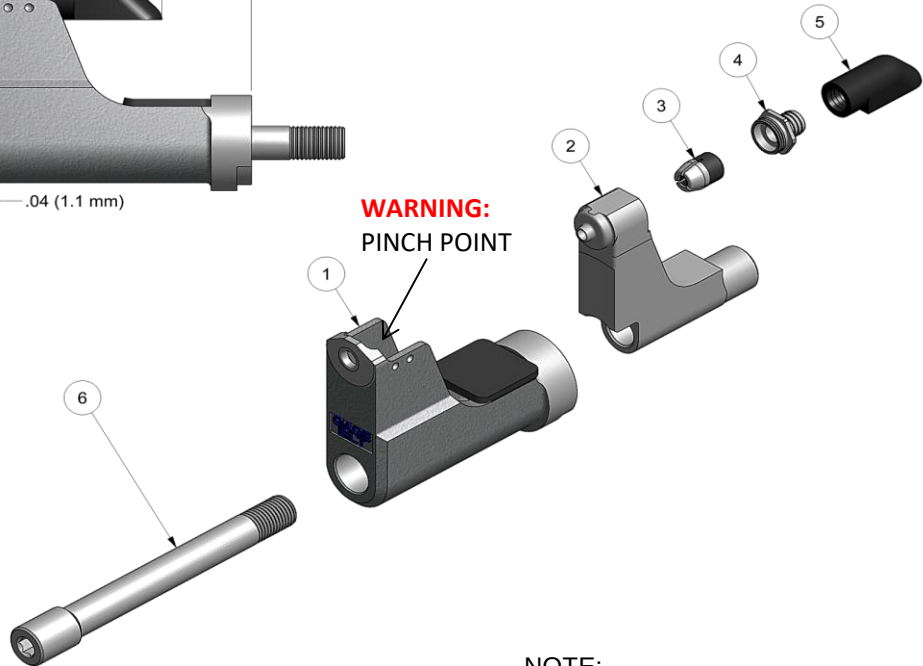


NOSE ASSEMBLY DATA SHEET



CAUTION:
Do not operate if pintail deflector is removed. Pintail may eject forcibly. SEVERE PERSONAL INJURY MAY RESULT.



ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

NOTE:

Yellow designates nose assy's for lightweight GP® fasteners.

1/19 REV 12/23



*Use Adapter No. 751206.

**Use Adapter No. 353206.

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Type:		Fasteners:	Recommended Tool: GB206-500(A)
Non Self-Releasing 5/32" Ø		Lightweight GP® Lockbolts	Alternate Tools: GB731OS/206, *GB730 *GB731 & **GB745
Ref. No.	Qty.	Description	LGP05-206G-34C1
1	1	Anvil Assy	15543-2
2	1	Collet Assembly (Incl. #4)	25011
3	1	Super-Grip Jaw Assembly	30543-S9
4	1	Barbed Retainer (Incl. with #2)	
5	1	Deflector	61107
6	1	Drawbar	71142