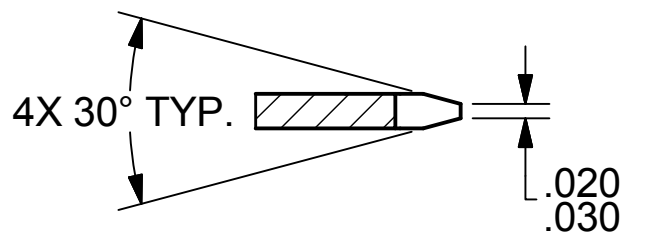
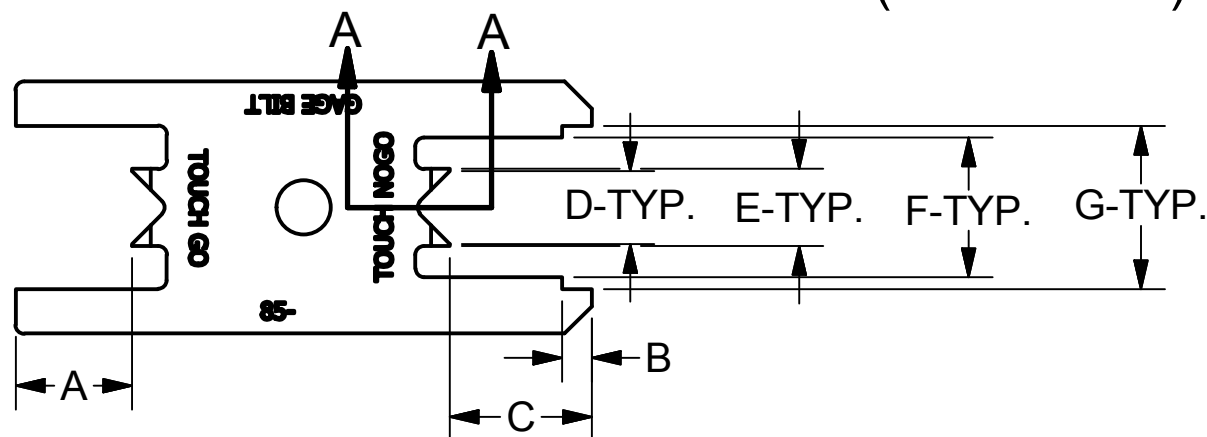


PIN POSITION AND SWAGE GAGE

85-(2-9 CHART)



ENLARGED VIEW OF POINTS



GAGE NUMBER	REV	NOM. SIZE	A +.001/-.000	B +.002/-.000	C +.001/-.000	D ±.005	E ±.001	F +.002/-.000	G +.010/-.000
85-2	T	1/16	.295	.036	.373	.209	.224	.399	.468
85-2A	A	1/16	.295	.056	.379	.209	.224	.399	.468
85-2B	A	1/16	.295	.082	.379	.209	.224	.399	.468
85-3	T	3/32	.339	.081	.458	.253	.268	.485	.562
85-4	T	1/8	.411	.060	.548	.324	.339	.601	.687
85-5	T	5/32	.309	.134	.420	.253	.268	.485	.562
85-6	T	3/16	.400	.122	.519	.324	.339	.588	.687
85-7	T	7/32	.167	.028	.229	.121	.136	.252	.312
85-8	V	1/4	.404	.109	.491	.253	.268	.4720 ^{+.0005} _{-.0000}	.562
85-9	S	9/32	.507	.119	.603	.324	.339	.5750 ^{+.0005} _{-.0000}	.687

DO NOT SCALE DRAWING

GAGE BILT
GAGE BILT, Inc.

PROFILE GAGE

DRAWN BY TMD	CK'D BY KA	DATE 8/16/2017	SCALE	MATERIAL
HEAT TREAT				85-(2-9 CHART)