

GB784

PNEUDRAULIC INSTALLATION TOOL SERIES

GAGE BILT

RIVET & LOCKBOLT TOOLS

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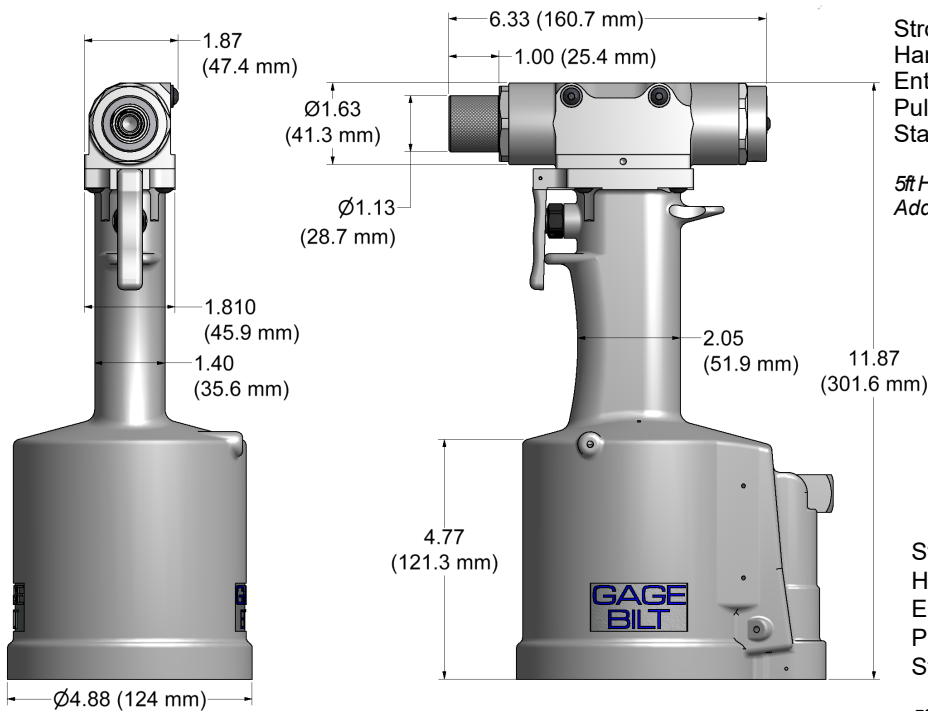
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GB784

Stroke - .875" (22.2 mm)
Hand held weight - 8.00 lbs. (3.62 kg)
Pull load - 2,650 lbs. (11.79 kN)



GB784SH

Stroke - .875" (22.2 mm)
Hand held weight - 5.00 lbs. (2.27 kg)
Entire tool weight - 12.5 lbs. (5.67 kg)
Pull load - 2,650 lbs. (11.79 kN)
Standard Hyd. Hose Length - 8ft (2.4m)

5ft Hyd. Hoses are recommended with use of Backpack
Additional custom lengths are available.



GB784SR

Stroke - .875" (22.2 mm)
Hand held weight - 3.00 lbs. (1.4 kg)
Entire tool weight - 9.00 lbs. (4.10 kg)
Pull load - 2,650 lbs. (11.79 kN)
Standard Hyd. Hose Length - 3ft (.91m)

5ft Hyd. Hoses are recommended with use of Backpack
Additional custom lengths are available.

The **GB784** series are pneumatic-hydraulic installation tools, designed specifically for the efficient installation of 2000 series Cherrylock® rivets NAS1398, NAS1399, NAS1738 and NAS1739. They can be operated in any position and have a rated pull load of 2,650 (11.79 kN) pounds with 90 psi (6.2 bar) air pressure at the air inlet.

The **GB784SH** and **GB784SR** split handle installation tools offer a unique "split" system providing the operator with an ergonomic tool with reduced hand held weight. The **GB784SH** comes with 8 feet (2.4 m) of hose and the **GB784SR** comes with 3 feet (.91 m) of hose. Use with our "NEW" Split-System Backpacks to increase user mobility, ergonomics and productivity. Contact GAGE BILT for more information.

The **GB784** series tools operate on 90 to 100 psi. (6.2 - 6.9 bar) of air pressure, with 90 psi. (6.2 bar) providing the maximum efficiency. At 90 psi. (6.2 bar) of air pressure, the **GB784** series does not exceed 81.5 dB(A) and consumes .30 SCF/cycle (8.50 L/cycle). The air inlet is provided with 1/4 - 18 female pipe thread to accept the users air hose fitting.

**NOSE ASSEMBLIES ARE NOT FURNISHED WITH
TOOL AND MUST BE ORDERED SEPARATELY**





GB784 ACCESSORIES

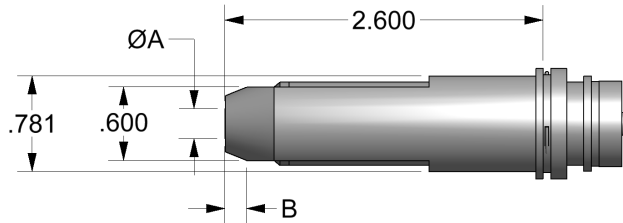
Approved for use on Gage Bilt CE installation tools and/or other manufacturer's CE approved tools of similar design.
(Sold Separately)



NOSE ASSEMBLY CHART

(Sold Separately)

681 PULLING HEADS FOR 2000 SERIES CHERRYLOCK® RIVETS CONFORMING TO NAS 1400 & NAS 1740



RIVET DIAMETER	NOSE ASSEMBLY	DIMENSION	
		A	B
3/32"	3U-681-25	.188	.348
3/32"	3C-681-25	.163	.332
1/8"	4U-681-25	.250	.341
1/8"	4C-681-25	.208	.377
1/8"	4US-681-25	.250	.359
1/8"	4F-681-25	.430	.358
1/8"	4S-681-25	.174	.341
5/32"	5U-681-25	.313	.377
5/32"	5C-681-25	.269	.352
5/32"	5US-681-25	.313	.377
5/32"	5F-681-25	.535	.338
5/32"	5S-681-25	.225	.352
3/16"	6U-681-25	.375	.418
3/16"	6C-681-25	.335	.386
3/16"	6US-681-25	.375	.419
3/16"	6F-681-25	.625	.367
3/16"	6S-681-25	.281	.386
1/4"	8U-681-25	.500	.452
1/4"	8C-681-25	.458	.398

GAGE BILT TOOL	STANDARD CHERRYLOCK® (NAS1398/99 & HS4464 & HS5413)								
	NOSE ASSEMBLY	RIVET DIAMETER	ALUMINUM		MONEL		STAINLESS		
			2163 2263	2162 2262	2563	2562	2643 2653 2663	2642 2652 2662	
			UNIV. HEAD	CTSK. HEAD	UNIV. HEAD	CTSK. HEAD	UNIV. HEAD	CTSK. HEAD	
GB784	XX-681-25	-4	ALL	ALL	ALL	ALL	ALL	ALL	
		-5	8**	8**	8**	9**	8**	9**	
		-6	8**	8**	8**	9**	8**	9**	
		-8	8**	8**	8**	9**	-	-	

GAGE BILT TOOL	BULBED CHERRYLOCK® (NAS1738/39)					
	NOSE ASSEMBLY	RIVET DIAMETER	ALUMINUM		MONEL	
			2239 2249	2238 2248	2539	2538
			UNIV. HEAD	CTSK. HEAD	UNIV. HEAD	CTSK. HEAD
GB784	XX-681-25	-4	ALL *	ALL *	ALL *	ALL *
		-5	ALL *	ALL *	ALL *	ALL *
		-6	ALL *	ALL *	ALL **	ALL **

*May require 95 PSI at tool.

**Indicates maximum grip

Riveter Kits

(Sold Separately)

Gage Bilt offers a wide selection of standard and custom kits tailored to your needs.
Contact us for more information.

GB784RK-1 Riveter Kit

(Sold Separately)



GB784RK Riveter Kit

(Sold Separately)

