

GB715

PNEUDRAULIC INSTALLATION TOOL SERIES

GAGE BILT

RIVET & LOCKBOLT TOOLS

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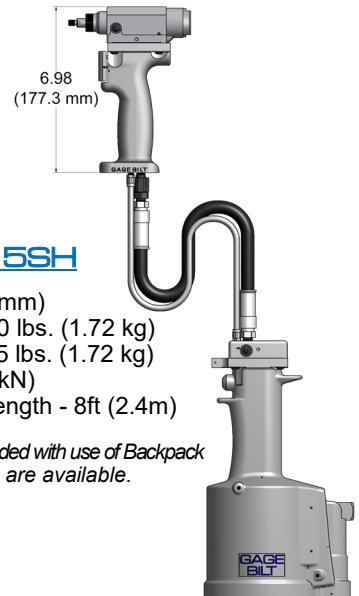
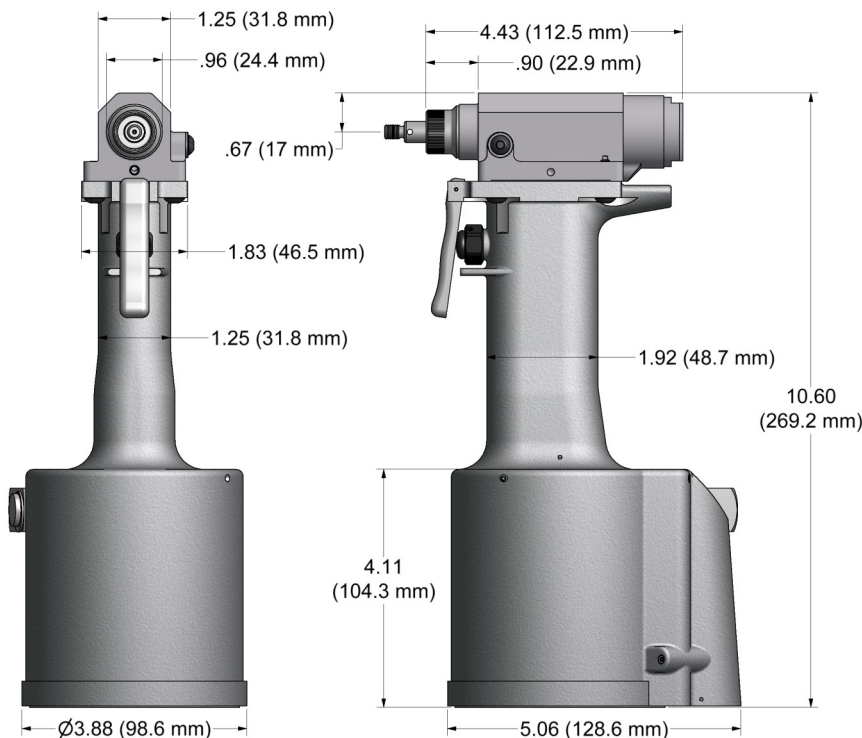
+1 586. 226.1505

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GB715

Stroke - 1.200" (30.48 mm)
Hand held weight - 3.80 lbs. (1.72 kg)
Pull load - 1,400 (6.23 kN)



GB715SH

Stroke - 1.200" (30.48 mm)
Hand held weight - 2.00 lbs. (1.72 kg)
Entire tool weight - 7.25 lbs. (3.30 kg)
Pull load - 1,400 (6.23 kN)
Standard Hyd. Hose Length - 8ft (2.4m)

*5ft Hyd. Hoses are recommended with use of Backpack
Additional custom lengths are available.*



GB715SR

Stroke - 1.200" (30.48 mm)
Hand held weight - 1.50 lbs. (.68 kg)
Entire tool weight - 6.75 lbs. (3.06 kg)
Pull load - 1,400 (6.23 kN)
Standard Hyd. Hose Length - 3ft (.91m)

*5ft Hyd. Hoses are recommended with use of Backpack
Additional custom lengths are available.*

The **GB715** series are pneumatic-hydraulic installation tools, designed specifically for the efficient installation of blind rivets. They can be operated in any position and have a rated pull load of 1,400 (6.23 kN) pounds with 90 psi (6.2 bar) air pressure at the air inlet.

The **GB715SH** and **GB715SR** split handle installation tools offer a unique "split" system providing the operator with an ergonomic tool with reduced hand held weight. The **GB715SH** comes with 8 feet (2.4 m) of hose and the **GB715SR** comes with 3 feet (.91 m) of hose. Use with our "NEW" Split-System Backpacks to increase user mobility, ergonomics and productivity. Contact GAGE BILT for more information.

The **GB715** series tools operate on 90 to 100 psi. (6.2 - 6.9 bar) of air pressure, with 90 psi. (6.2 bar) providing the maximum efficiency. At 90 psi. (6.2 bar) of air pressure, the **GB715** series does not exceed 81.5 dB(A) and consumes .16 SCF/cycle (4.53 L/cycle) for the **GB715** and **GB715SR**. The **GB715SH** consumes .30 SCF/cycle (8.50 L/cycle). The air inlet is provided with 1/4 - 18 female pipe thread to accept the users air hose fitting.

**NOSE ASSEMBLIES ARE NOT FURNISHED WITH
TOOL AND MUST BE ORDERED SEPARATELY**





GB715 ACCESSORIES

Approved for use on Gage Bilt CE installation tools and/or other manufacturer's CE approved tools of similar design.
(Sold Separately)



ACCESSORIES

(Sold Separately)

Grip Gage #269G3

For CHERRYMAX®, "A" Code,
NAS 1900 series and CHERRYLOCK® rivets
(Sold Separately)



Grip Gage #GB105093

For NAS, GP, LGP, MGP, MLGP LOCKBOLTS
And fasteners MS90353/54, MS21140/41, UAB,
CR7000 series, BACB30YY, YU & YT
(Sold Separately)

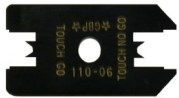


Extensions (Sold Separately)

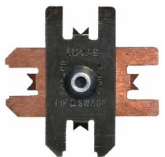
These extensions help reach many restricted areas by increasing the overall length of the nose assembly. They fit directly on the GB715 Installation Tool.



L	Part Number	Equivalent to:
2"	715002	RV365-2
4"	715004	RV365-4
6"	715006	RV365-6



Gage Bilt also supplies
pin & collar swage
inspection gages
to certify swage
installation.
(Sold Separately)



Air Bleeder Assy #704153

(Sold Separately)



CHERRYMAX® & CHERRYLOCK® ARE REGISTERED TRADEMARKS OF CHERRY AEROSPACE FASTENERS.

NOSE ASSEMBLY SELECTION CHART

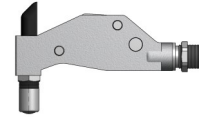
STRAIGHT

(Sold Separately)



RIGHT ANGLE

(Sold Separately)



OFFSET

(Sold Separately)



FASTENER	DIA.	STRAIGHT	RIGHT ANGLE ₁	OFFSET
NUT PLATE RIVETS	3/32	3C-715B-43	3C-715A-54RA	3C-715A-40OS
MS20600 SERIES	1/8	4C-715B-43	4C-715A-54RA	4C-715A-40OS
CCR244/264/274	5/32 ₃	5C-715B-43	5C-715A-54RA	5C-715A-40OS
MS/9SP/PT	3/16 ₃	6C-715B-43	6C-715A-54RA	6C-715A-40OS
BACR15CC/CF/D/ADR				
"A" CODE	3/32	3A-715B-43	3A-715A-54RA	3A-715A-40OS
NAS1398A, NAS1399A	1/8	4A-715B-43	4A-715A-54RA	4A-715A-40OS
NAS1738A, NAS1739A	5/32 ₃	5A-715B-43	5A-715A-54RA	5A-715A-40OS
	3/16 ₄	6A-715B-43	6A-715A-54RA	6A-715A-40OS
STANDARD MBO®	1/8 ₃	MBC04-715C-43		
NAS1719, NAS1720	5/32 ₃	MBC05-715C-43		
NAS1721	3/16 ₃	MBC06-715C-43		
NAS1900 S & U SERIES	1/8	SMLS04-715B-43	SMLS04-715A-54RA	SMLS04-715B-40OS
UNIMATIC® BLIND RIVET	5/32 ₃	SMLS05-715B-43	SMLS05-715A-54RA	SMLS05-715B-40OS
(SINGLE ACTION)	3/16 ₃	SMLS06-715B-43	SMLS06-715A-54RA	SMLS06-715B-40OS
WITH OR W/OUT DRIVE WASHER				
CHERRYMAX®,	1/8			
CHERRYMAX® 'AB',	5/32 ₃	456MAX-715-43 ₂	456MAX-715B-54RA ₂	456MAX-715B-40OS ₂
MBO® LOCK CREATOR	3/16 ₃			
BACR15FR/FP, BACR15GF/GK,				
GROUND STUD,	8/32	GS8-715B-43		
M83454 & BACS53B ₅	10/32	GS10-715B-43		
FASTACK®	3/32	3C-715B-43	3C-715A-54RA	3C-715A-40OS
AF5022	1/8	4C-715B-43	4C-715A-54RA	4C-715A-40OS
AF5055	5/32	5C-715B-43	5C-715A-54RA	5C-715A-40OS
S149A020	3/16	6C-715B-43	6C-715A-54RA	6C-715A-40OS
SUPERTACK®	1/8	3A-715B-43	3A-715A-54RA	3A-715A-40OS
AF5075	5/32	4A-715B-43	4A-715A-54RA	4A-715A-40OS
AF5076	3/16	5A-715B-43	5A-715A-54RA	5A-715A-40OS

CHERRYMAX® AND MBO® ARE REGISTERED TRADEMARKS OF CHERRY AEROSPACE FASTENERS. FASTACK® AND SUPERTACK® ARE REGISTERED TRADEMARKS OF ALLFAST FASTENING SYSTEMS INC. UNIMATIC® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE.

GAGE BILT CERTIFIES THE GB715 WILL INSTALL THE ABOVE FASTENERS

**ALL COUNTERSUNK 'C' NOSE ASSEMBLIES MAY BE USED TO INSTALL BOTH UNIVERSAL AND COUNTERSUNK HEAD RIVETS.

1) RIGHT ANGLE NOSE ASSEMBLIES MAY REQUIRE MORE THAN ONE PULL

2) INSTALLS 1/8, 5/32 & 3/16 DIAMETERS

3) ALUMINUM ONLY.

4) SELF-PLUGGING ALUMINUM ONLY.

5) BACS53B -10 ONLY

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS
THE LENGTH THE NOSE EXTENDS FROM THE TOOL I.E. -20 = 2.0 INCHES

1/23 REV 9/25



Effective FOD Control (foreign object damage/debris). Install catcher bag on the front of the riveter to catch spent pintail stems. Place nose assembly through grommet on catcher bag and easily fasten catcher bag to tool using the Velcro strap. Features an easily emptied zippered pouch.

Use catcher bag 500610 for XX-51-46 straight nose assemblies.
Use catcher bag 715610 for XX-715-43 straight nose assemblies.

CATCHER BAGS ARE NOT FURNISHED WITH TOOLS AND MUST BE PURCHASED SEPARATELY.

Rev 9/25