

GB722

PNEUDRAULIC INSTALLATION TOOL

GAGE BILT

RIVET & LOCKBOLT TOOLS

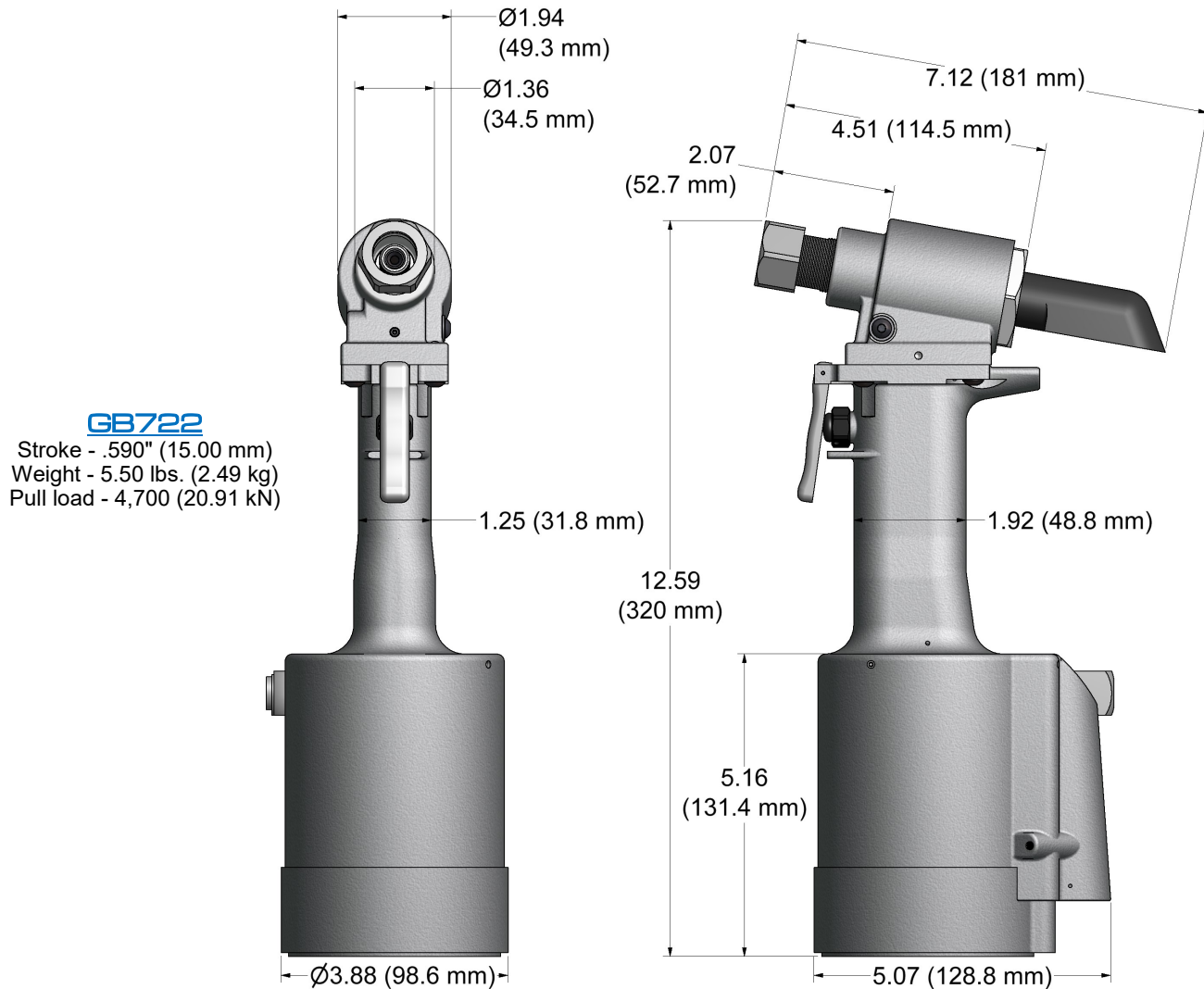
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The **GB722** is a pneumatic-hydraulic installation tool designed specifically for the efficient installation of blind rivets and lockbolt fasteners. It can be operated in any position and have a rated pull load of 4,700 (20.91 kN) pounds with 90 psi (6.2 bar) air pressure at the air inlet.

The **GB722** installation tool operate on 90 to 100 psi. (6.2 - 6.9 bar) of air pressure, with 90 psi. (6.2 bar) providing the maximum efficiency. At 90 psi. (6.2 bar) of air pressure, the **GB703** series does not exceed 81.5 dB(A) and consumes .16 SCF/cycle (4.53 L/cycle). The air inlet is provided with 1/4 - 18 female pipe thread to accept the users air hose fitting.

**NOSE ASSEMBLIES ARE NOT FURNISHED WITH
TOOL AND MUST BE ORDERED SEPARATELY**





GB722 ACCESSORIES

Approved for use on Gage Bilt CE installation tools and/or other manufacturer's CE approved tools of similar design.
(Sold Separately)



ACCESSORIES

(Sold Separately)

Stroke Limiter #722143

Required with all offset OSSG nose assemblies when used with 751206-1 adapter on GB722 tool. See Chart.
(Sold Separately)



Stroke Limiter #722142

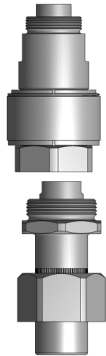
Required with all -54RA right angle nose assemblies when used on GB722 tool.
(Sold Separately)



Adapter Assembly #731206

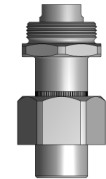
No stroke limiter required.

Adapts all "OSSG" offset series nose assemblies to GB722 installation tool.
(Sold Separately)



Optional Adapter Assembly #751206-1

Required with 722143 stroke limiter to adapt all "OSSG" nose assemblies to the GB722 installation tool.
(Sold Separately)



Grip Gage #GB105093

For NAS LOCKBOLTS and blind fasteners
(Sold Separately)



Grip Gage #269G3

For CHERRYMAX® and CHERRYLOCK® rivets
(Sold Separately)

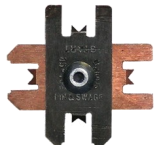


GB722CKL TRAILER AND CAB KIT

CE
Approved



GAGE BILT OFFERS A WIDE SELECTION OF STANDARD AND CUSTOM KITS TAILORED TO YOUR NEEDS.
(Sold Separately)



Gage Bilt also supplies pin & collar swage inspection gages to certify swage installation.
(Sold Separately)



XX-25OSSG, XX-30OSSG, XX-34OSSG Offset Nose Assemblies are supplied with a one-piece Super Grip Jaw Assembly for dry applications.

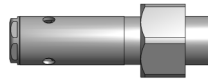
For wet applications where sealant is used, XX-25OS, XX-30OS, XX-34OS Offset Nose Assemblies may be ordered. The "OS" designates that the Offset Nose Assembly will come with loose Jaws, Follower, Spring and Locator for easier cleaning.

Please note *this only applies* to cartridge style Offset Noses listed on chart above.

NOSE ASSEMBLY CHART

(Sold Separately)

STRAIGHT
(Sold Separately)



RIGHT ANGLE
(Sold Separately)



OFFSET
(Sold Separately)



	DIA.	STRAIGHT	*RIGHT ANGLE	**OFFSET
COMMERCIAL LOCKBOLT, CBL®, AVDELOK®	3/16 1/4	LB06-722-20 LB08-722-20	LB06-722-60 LB08-722-60	
MAGNA-GRIP®, MULTI-GRIP, MAXLOK® LOCKBOLTS	3/16 1/4	MG06-722-20 MG08-722-20	MG06-722-60 MG08-722-60	
MAGNA-LOK®, MAGNA-BULB® & HEMLOK® COUNTER SUNK AND PROTRUDING HEAD SERRATED STEM STRUCTURAL RIVETS	3/16 1/4	MGL06-752A-21 _g MGL08-752A-21 _g	MGL06-752A-61 _g MGL08-752A-61 _g	MGL06-713B-58RA _g MGL08-713B-58RA _g
MAGNA-LOK®, MAGNA-BULB® & HEMLOK® COUNTER SUNK AND PROTRUDING HEAD SERRATED STEM STRUCTURAL RIVETS	3/16 1/4	MGL06-752A-21 _g MGL08-752A-21 _g	MGL06-752A-61 _g MGL08-752A-61 _g	
MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	1/8 5/32 3/16 1/4	SB04-752C-20 SB05-752C-20 SB05-752C-80 SB06-752B-20 SB06-752B-80 SB08-713-20 _g	SB04-752C-45 SB05-752C-45 SB05-752C-80 SB06-752B-45 SB06-752B-80 SB08-713-45 _g	SB04-751C-54RA SB05-751C-54RA SB06-751B-54RA _g SB06-27OSSG SB06-37OSSG _g
MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH DRIVE WASHER	1/8 5/32 3/16 1/4	UBB04-752C-20 UBB05-752C-20 UBB05-752C-80 UBB06-752B-20 UBB06-752B-80 UBB08-713-20	UBB04-752C-45 UBB05-752C-45 UBB05-752C-80 UBB06-752B-45 UBB06-752B-80 UBB08-713-45	UBB04-751C-54RA UBB05-751C-54RA UBB06-751B-54RA UBB06-27OSSG UBB06-37OSSG _g UBB08-27OSSG _g UBB08-37OSSG _g
EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU MAXIBOLT® PLUS	5/32 3/16 1/4	UAB568-713-21 _g UAB568-713-61 _g	UAB05-751C-54RA UAB06-751B-54RA _g	UAB05-752B-43OS UAB06-752B-43OS UAB08-27OSSG UAB08-37OSSG
NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	1/8 5/32 3/16 1/4	SMLS04-752C-20 SMLS05-752C-20 SMLS06-752B-20 SMLS08-713-20	SMLS04-752C-45 SMLS05-752C-45 SMLS06-752B-45 SMLS08-713-45	SMLS04-751C-54RA SMLS05-751C-54RA SMLS06-751C-54RA SMLS08-713B-58RA SMLS08-27OSSG SMLS08-37OSSG
NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH DRIVE WASHER	1/8 5/32 3/16 1/4	456UBR-751A-21 _g 456UBR-751A-61 _g UBR08-713-20 UBR08-713-45	456UBR-751D-54RA _g 456UBR-751D-54RA _g UBR08-713B-58RA UBR08-713-45	456MAX-731-43OS _g 456MAX-731-43OS _g UBR08-27OSSG UBR08-37OSSG
"A" CODE NAS1398A, NAS1399A NAS1738A, NAS1739A	3/32 1/8 5/32 3/16 1/4	3A-352B-25 4A-752C-20 5A-752C-20 6A-752B-20 SMLS08-713-20	4A-752C-45 5A-752C-45 6A-752B-45 SMLS08-713-45	4A-752B-43OS 5A-752B-43OS 6A-752B-43OS SMLS08-27OSSG SMLS08-37OSSG
MONOBOLT®	3/16 1/4	MB06-752A-21 _g MB08-752A-21 _g	MB06-752A-61 _g MB08-752A-61 _g	MB06-751C-54RA _g MB08-713-58RA _g
CONTAINER BOLT(R 12) HLPP, HLPF, HLPF, HLPF HLPSC & HLPSC	3/8	HT12-713-20		
CHERRYMAX®, CHERRYMAX® 'AB', (FOR 1/4" ALUMINUM) CHERRYMAX® 'AB' USE SMLS08 MBC® LOCK CREATOR BACR15FRFP, BACR15GF/GK	1/8 5/32 3/16 1/4	456MAX-751-23 _g 456MAX-751A-61 _g 08MAX-752B-20 08MAX-752B-45	456MAX-751D-54RA _g 456MAX-751D-54RA _g 08MAX-713A-58RA 08MAX-752B-45	456MAX-731-43OS _g 456MAX-731-43OS _g 08MAX-27OSSG 08MAX-37OSSG
ASP® ASP 2, ASP PF, ASP 2 F, ASP 2 LC, ASP 4 FF, ASP FF, ASP F, ASP-LC and MAF	13/64 17/64 21/64	ASP06-752C-20 ASP08-752B-20 ASP10-713-20	ASP06-752C-45 ASP08-752B-45 ASP10-713-45	ASP06-751B-54RA ASP08-751B-54RA ASP10-27OSSG ASP10-37OSSG
STANDARD MBC® NAS1719, NAS1720 NAS1721	1/8 5/32 3/16	MBC04-752C-20 MBC05-752C-20 MBC06-752B-20	MBC04-752C-45 MBC05-752C-45 MBC06-752B-45	MBC04-751C-54RA MBC05-751C-54RA MBC06-751C-54RA
MBC® LOCK CREATOR NAS1719(X), NAS1720(X), NAS1721(X)	1/8 5/32 3/16	456MAX-751-23 _g 456MAX-751A-61 _g 456MAX-751D-54RA _g	456MAX-751D-54RA _g 456MAX-751D-54RA _g 456MAX-751D-54RA _g	456MAX-731-43OS _g 456MAX-731-43OS _g 456MAX-731-43OS _g
GROUND STUD, MB3454 & BAC353B _g	8/32 10/32	GS8-752C-20 GS10-752B-20	GS8-752C-45 GS10-752B-45	GS8-751C-54RA GS10-752A-54RA GS10-752B-43OS

MONOBOLT®, HEMLOK®, MAXLOK®, AVDELOK® ARE REGISTERED TRADEMARKS OF AVDEL UK LIMITED. ASP®, CBL®, UNIMATIC®, MAGNA-LOK® AND MAGNA-GRIP®, MAGNA-BULB® ARE REGISTERED TRADEMARKS OF HOWMET AEROSPACE. CHERRYMAX®, MAXIBOLT® AND MBC® ARE REGISTERED TRADEMARKS OF CHERRY AEROSPACE FASTENERS.

GAGE BILT CERTIFIES THE GB722 WILL INSTALL THE ABOVE FASTENERS

*ALL -54RA RIGHT ANGLE NOSE ASSEMBLIES REQUIRE 722142 STROKE LIMITER.
**ALL OFFSET OSSG SERIES NOSES REQUIRE 731206 ADAPTER (NO STROKE LIMITER REQUIRED). OPTIONAL 751206-1 ADAPTER & 722143 STROKE LIMITER.
1) INSTALLS 1/8 5/32 & 3/16 DIAMETERS
2) RIGHT ANGLE NOSE ASSEMBLIES MAY REQUIRE MORE THAN ONE PULL.
3) INSTALLS 5/32, 3/16 & 1/4 DIAMETERS.
4) 105 PSI REQUIRED FOR MS90353 & 54
5) THESE NOSES FOR LIGHT DUTY / REPAIR ONLY. CONSULT GAGE BILT FOR HIGH PRODUCTION APPLICATIONS.
6) 2 PULLS REQUIRED FOR MOST APPLICATIONS.
7) BAC353B -10 ONLY

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL. I.E. -20 = 2.0 INCHES