

GB150SMLSK

HYDRAULIC HAND RIVETER KIT

GAGE BILT

RIVET & LOCKBOLT TOOLS

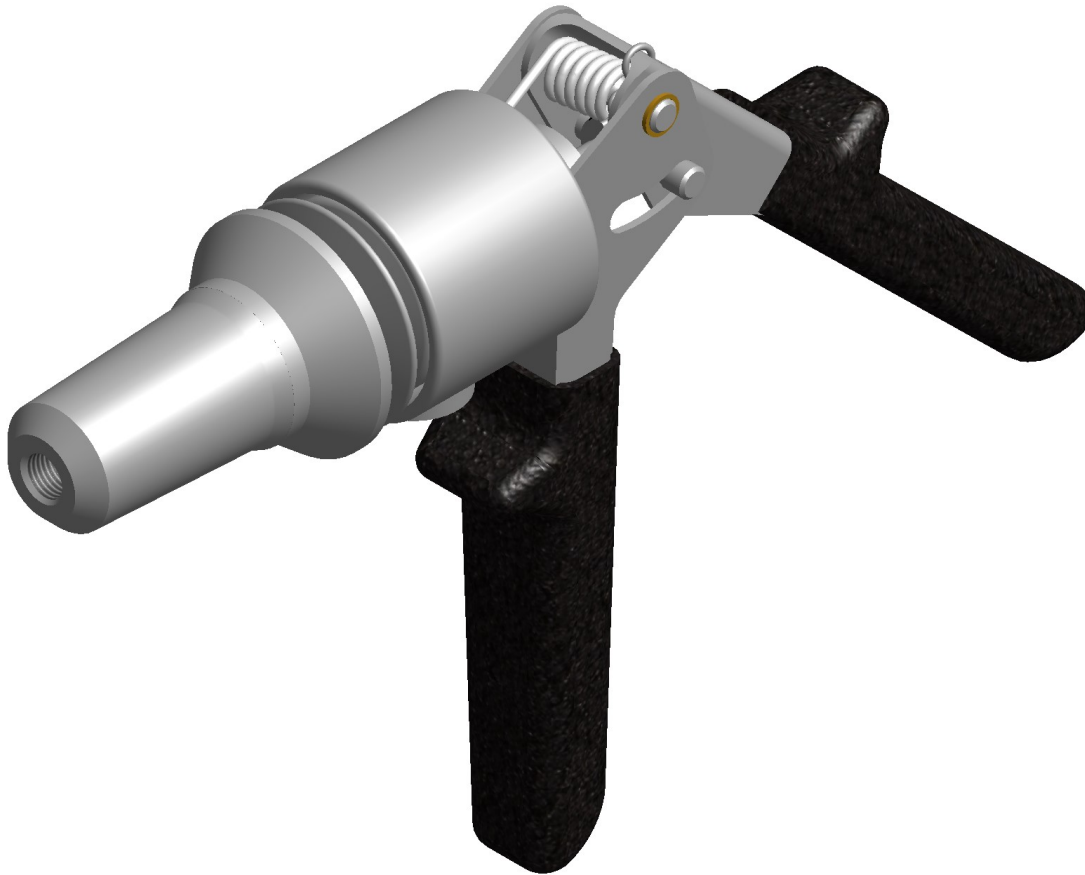
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Rated pulling force (maximum): 4,200 lbs.
Power source: Hand operated. Two Valve, cylindrical hydraulic pump assembly, with pressure relief valve.
Stroke (maximum): 5/8"
Hydraulic Oil Chevron AW Machine Oil 10 ISO-10 or equal.
Weight: 20.5 oz.
Tool Size: 6 1/4" high x 6 5/8" long x 1 3/4" wide.

The GB150SMLSK hand riveter kit is designed to install 1/8" - 3/16" NAS1919S & U and NAS1921S & U blind rivets. The kit contains a hand hydraulic riveter and is contained in a carrying case. Nose tips are sold separately. See chart on back page.



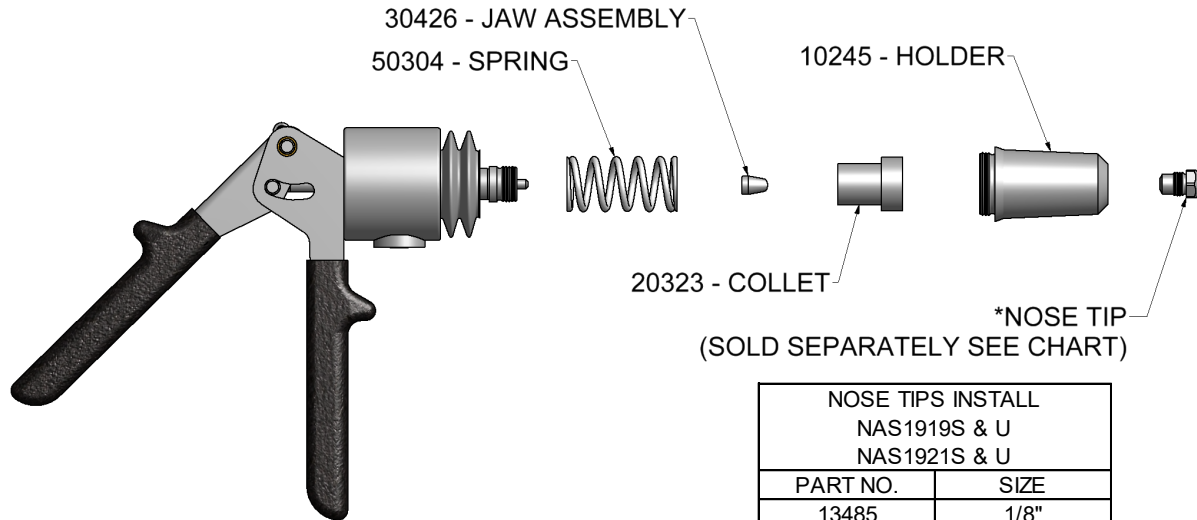


GB150SMLSK HYDRAULIC HAND RIVETER

OPERATING INSTRUCTIONS



WARNING: DO NOT pump tool when spring is not in place. To retract tool with no spring: Bring handles together, push the button with middle finger or free hand. Place thumb and first finger, of same hand, on front of protective shield and force it to the full retracted position. Release button and handles.



1. Place the jaws inside the collet (20329).
2. Place the collet (20329) into the end of spring (50304).
3. Place other end of the spring (50304) over the puller shaft and thread the collet (20403) onto the shaft hand tight until no threads are showing.
4. Place the holder (10479) over assembly and hand tighten until threads do not show.
5. Choose a nose tip as required (nose tips **sold separately** see chart) and thread into the holder (10479) hand tight. Reverse for disassembly. It may be necessary to pump tool out 2 or 3 strokes before nose tip can be entirely threaded onto the holder (10479).

Operating Instructions: (with riveting assembly in place per diagram tool is ready to operate)

1. Pump handles 3 or 4 times, holding them together fully on last pump. Push the button while handles are together and nose assembly will retract.
2. Place rivet stem into the nose tip and insert rivet into desired hole.
3. Pump handles to install rivet. If more than 10 full pumps are required, re-grip rivet by pushing button and bringing handles together, slide tool up on rivet stem and finish installing.
4. After stem breaks, push button and bring handles together, point nose tip down and rivet stem will fall out, or can be removed by hand.

The Hydraulic system is sealed, and oil should not be added. If the Tool should be damaged and leaks oil from the tool: RETURN IT TO AN AUTHORIZED SERVICE CENTER.

WARRANTY

Seller warrants that all goods covered by this catalog will conform to applicable specifications and will replace or repair, EXW our plant, any goods providing defective from faulty workmanship, or material, for 1 year from date of shipment.

Said warranty to remain in effect if, and only if, such goods are used in accordance with all instructions as to maintenance, operation and use, set forth in manuals and instruction sheets furnished by seller.

Sellers obligation under this warranty shall be limited to the repair or rework of the goods supplied or replacement thereof, at Seller's option, and in no case is to exceed the invoice value of said goods. Under no circumstances will the seller be liable for incidental or consequential damages or for damages incurred by the buyer or subsequent user in repairing or replacing defective goods or if the goods covered by this warranty are reworked or subjected to any type of additional processing.

This warranty is void if Seller is not notified in writing of any rejections or defects within 1 year after the receipt of the material by the customer.

THIS WARRANTY IS MADE IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING MERCHANTABILITY.