

GB208/625(A)

HYDRAULIC INSTALLATION TOOL SERIES

GAGE BILT
RIVET & LOCKBOLT TOOLS

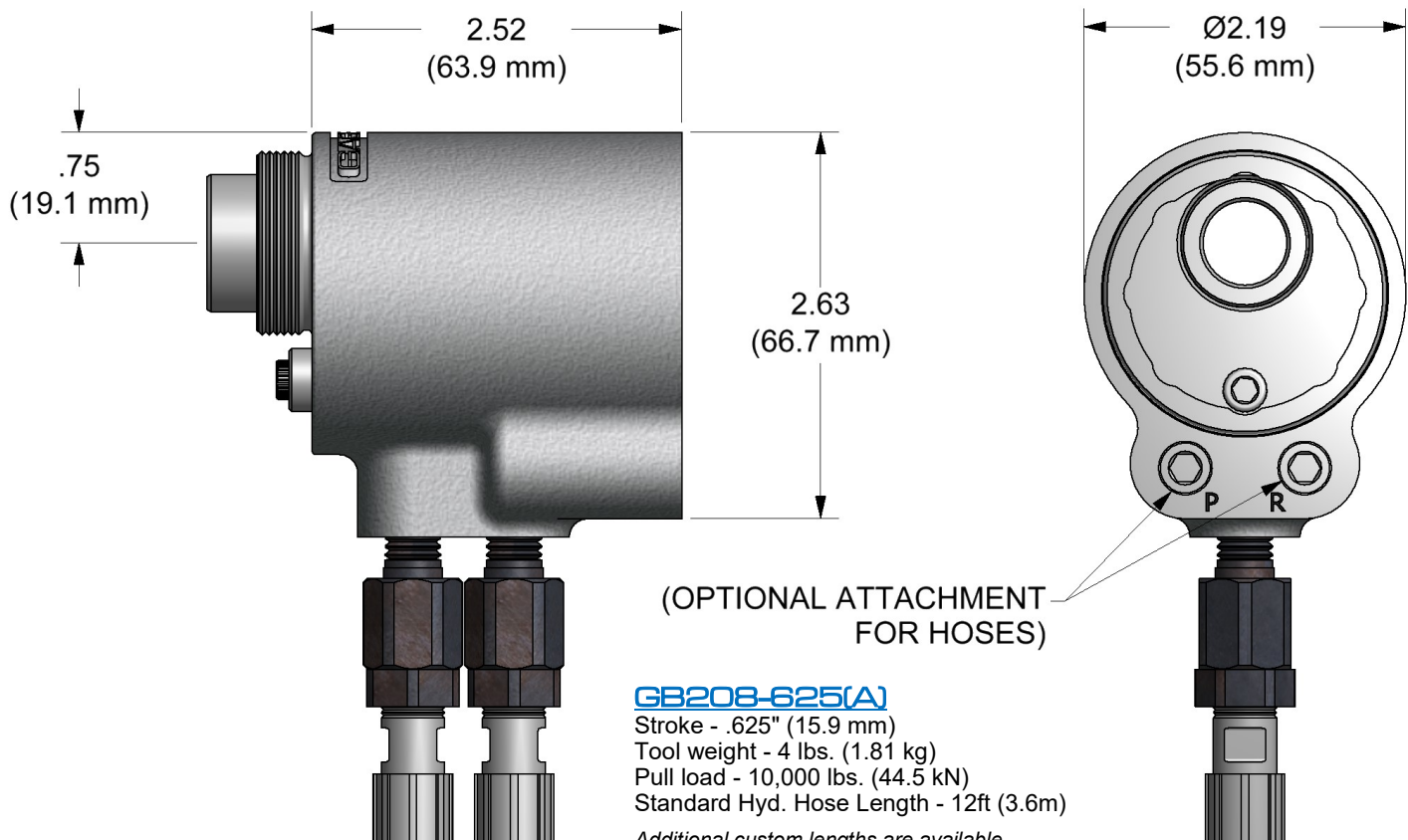
44766 Centre Ct. Clinton Twp. MI 48038 USA

+1 586. 226.1500

+1 586. 226.1505

solutions@gagebilt.com

www.gagebilt.com



The GB208-625 and the GB208-625(A) are hydraulic installation tools designed specifically for the efficient installation of blind fasteners and lockbolt fasteners thru 3/8" diameter. It weighs just over 4 lbs. (1.81 kg) and can be operated in any position. It is shipped with a .625" (15.88 mm) fastener setting stroke and an additional relief valve, that can be changed to stroke .750" (19.05 mm) for special applications, and has a rated pull load of 10,000 lbs. (44.5 kN).

The GB208-625 installation tool operates on hydraulic pressure developed by the GB940 Powerunit set at 5,400 to 5,700 psi (372.3 to 393.0 bar) PULL pressure and 2,200 to 2,400 psi (151.7 to 165.5 bar) RETURN pressure. The tool comes equipped with 12 feet (3.65 m) of hydraulic hoses and couplings, electric switch and cord.

The GB208-625(A) installation tool operates on hydraulic pressure developed by the GB910 & GB912 Powerunits set at 5,700 psi (393.0 bar) maximum PULL pressure and 2,400 psi (165.5 bar) maximum RETURN pressure. The tool comes equipped with 12 feet (3.65 m) of hydraulic hoses and couplings, air actuator and tube.

**ALL GAGE BILT HYDRAULIC INSTALLATION TOOLS ARE COMPATIBLE WITH HUCK® POWERUNITS.
NOSE ASSEMBLIES ARE NOT FURNISHED WITH THESE TOOLS AND MUST BE ORDERED SEPARATELY.**



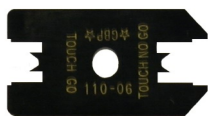


GB208/625(A) ACCESSORIES

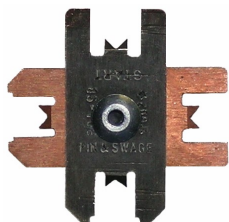
Approved for use on Gage Bilt CE installation tools and/or other manufacturer's CE approved tools of similar design.
(Sold Separately)



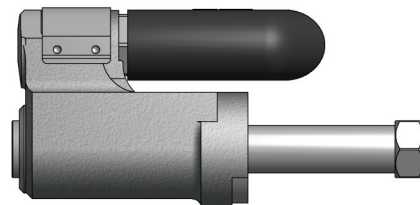
GB208-625/208-625A NOSE ASSEMBLY SELECTION CHART



Gage Bilt also supplies
pin & collar swage
inspection gages
to certify correct
swage installation
(Sold Separately)



NOSE ASSEMBLY (Sold Separately)



FASTENER	DIA.	STANDARD
NAS and GP® SHEAR/TENSION LOCKBOLTS	5/16"	NAS10-208C-31
BACB30TY BACB30UA BACB30TZ BACB30UB BACB30DY BACB30GX BACB30DX BACB30GP BACB30GO BACB30GY	3/8"	NAS12-208A-31
BACB30GW		
LGP®	5/16"	LGP10-208C-31
LGPL2SC-V BACB30VM LGPL18SC-V BACB30XT LGPL4SC-V ABS0548 LGPL2SP-V BACB30VN LGPL4SP-V ASNA2392 LGPL8SC-V BACB30WD LGPL9SC-V BACB30WB LGPL9SP-V BACB30VY BACB31N BACB31P	3/8"	LGP12-208A-31
MGP® (MILLIMETER) LOCKBOLT	8mm	MGP8-208A-31
	10mm	MGP10-208A-31
MLGP® (MILLIMETER) LOCKBOLT	8mm	MLGP8-208B-31
	10mm	MLGP10-208A-31
MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	5/16"	SB10-208A-32
	3/8"	SB12-208A-32

GP®, MGP®, LGP® & MLGP® ARE REGISTERED TRADEMARKS OF HOWMET AEROSPACE. MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS.

THE GB208-625 TOOL IS APPROVED TO INSTALL THE ABOVE FASTENERS.

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE
NOSE ASSEMBLY EXTENDS FROM THE TOOL. (I.e. -31 = 3.1 inches)

11/16 REV. 10/25