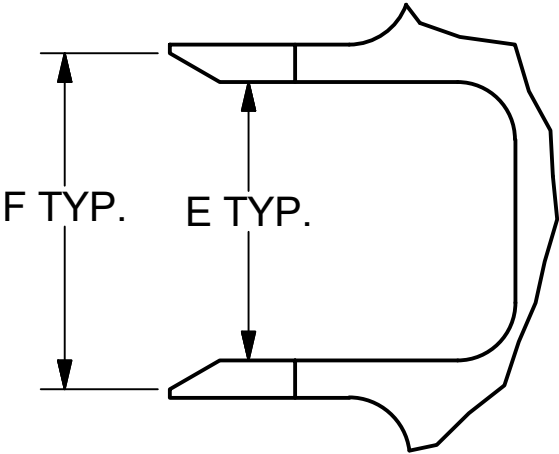
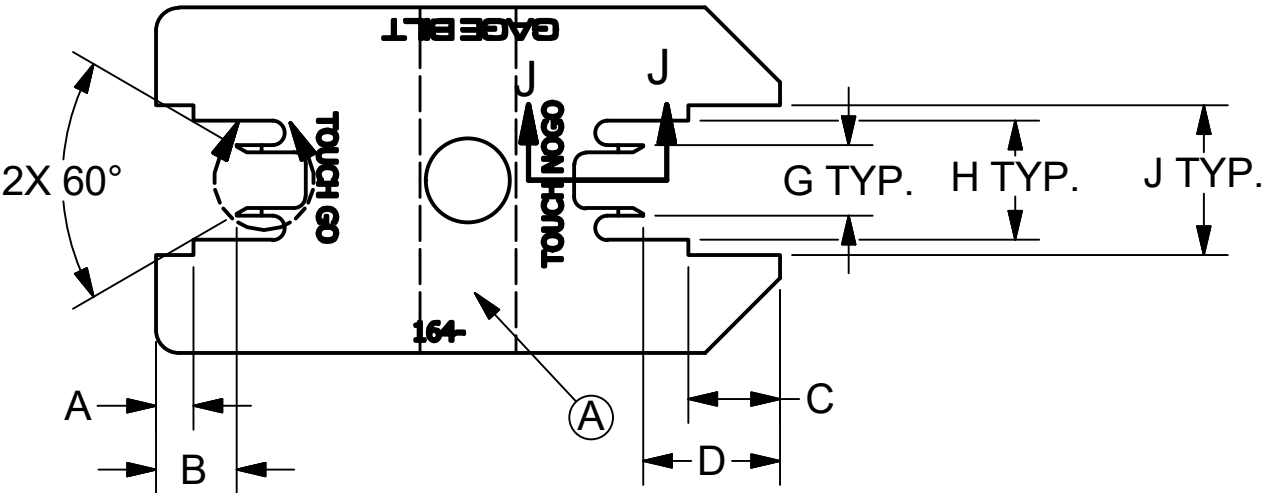


ENLARGED VIEW OF POINTS



PIN POSITION AND SWAGE GAGE



	GAGE NUMBER	REV	NOM. SIZE	A +.002 -.000	B +.002 -.000	C +.002 -.000	D +.002 -.000	E ±.002	F ±.001	G ±.001	H ±.001	J +.005 -.000
Ⓐ	164-05	G	5/32"	.067	.178	.218	.321	.094	.124	.133	.231	.315
	164-06	G	3/16"	.057	.178	.172	.322	.120	.150	.159	.257	.340
	164-07	G	7/32"	.098	.210	.239	.356	.145	.175	.184	.310	.390
	164-08	G	1/4"	.063	.244	.172	.388	.170	.200	.209	.338	.425
Ⓐ	164-10	G	5/16"	.093	.315	.199	.455	.215	.245	.254	.425	.520
Ⓐ	164-12	G	3/8"	.094	.379	.204	.519	.270	.300	.309	.500	.595
Ⓐ	164-14	G	7/16"	.154	.465	.261	.608	.313	.343	.352	.591	.680
Ⓐ	164-16	G	1/2"	.149	.553	.249	.693	.350	.380	.389	.681	.775

DO NOT SCALE DRAWING

GAGE BILT
GAGE BILT, Inc.

SWAGE GAGE

DRAWN BY TMD	CK'D BY TP	DATE 1/5/2015	SCALE	MATERIAL
HEAT TREAT 55-60 Rc				164- (CHART)

REV	DESCRIPTION	DATE	BY
A	SLOT ADDED PER ECN1020, CHART UPDATED TO INCLUDE 164-05, & 164-10 THRU 164-16	10/22/19	TD