

GB740

PNEUDRAULIC INSTALLATION TOOL

GAGE BILT

RIVET & LOCKBOLT TOOLS

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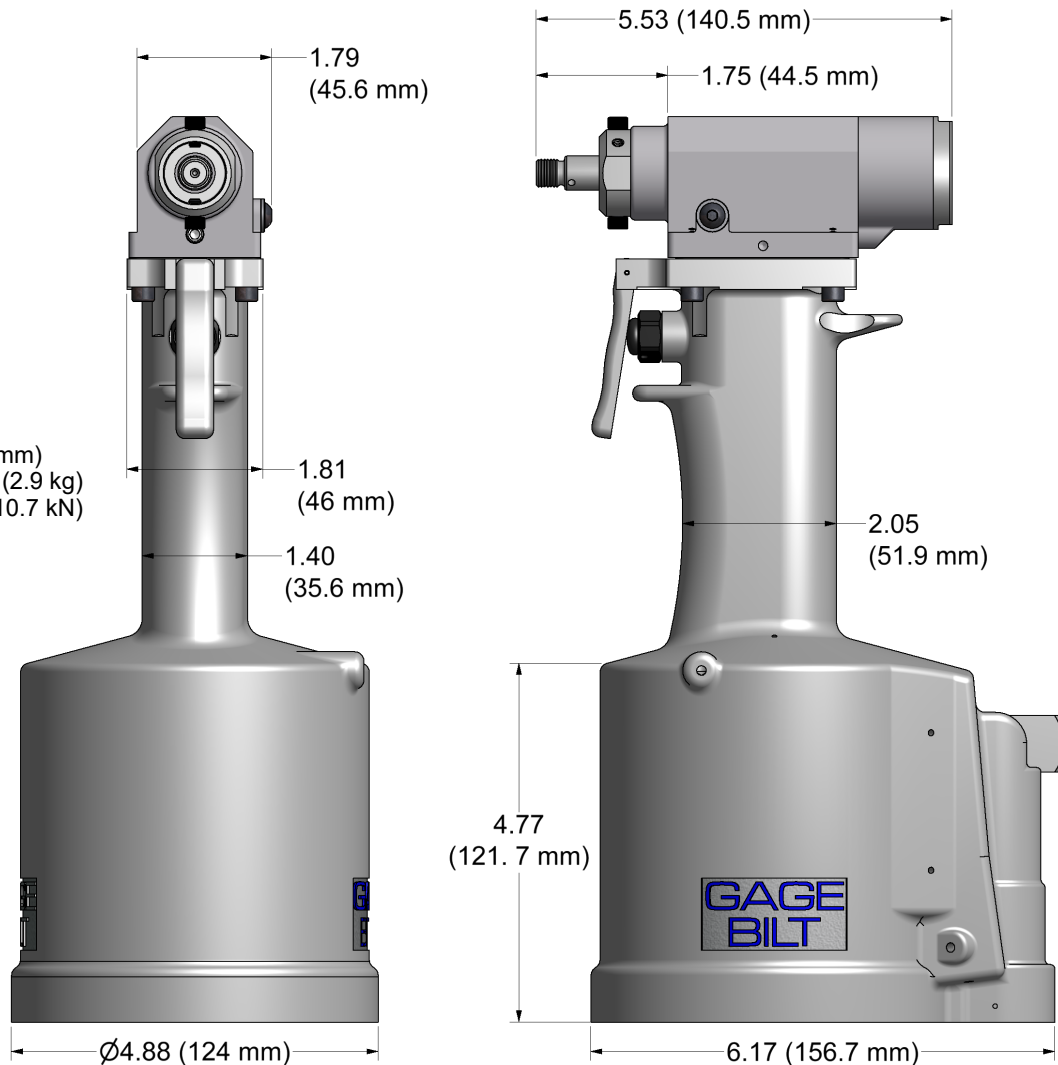
+1 586. 226.1505

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GB740

Stroke - .1330" (33.78mm)
Tool weight - 6.50 lbs. (2.9 kg)
Pull load - 2,400 lbs. (10.7 kN)



The **GB740** is a pneumatic-hydraulic installation tool, designed specifically for the efficient installation of blind rivets. They can be operated in any position and have a rated pull load of 2,400 (10.7 kN) pounds with 90 psi (6.2 bar) air pressure at the air inlet.

The **GB740** installation tool operates on 90 to 100 psi. (6.2 - 6.9 bar) of air pressure, with 90 psi. (6.2 bar) providing the maximum efficiency. At 90 psi. (6.2 bar) of air pressure, the **GB740** series does not exceed 81.5 dB(A) and consumes .30 SCF/cycle (8.50 L/cycle). The air inlet is provided with 1/4 - 18 female pipe thread to accept the users air hose fitting.

**NOE ASSEMBLIES ARE NOT FURNISHED WITH
TOOL AND MUST BE ORDERED SEPARATELY**





GB740 ACCESSORIES

Approved for use on Gage Bilt CE installation tools and/or other manufacturer's CE approved tools of similar design.
(Sold Separately)



ACCESSORIES

(Sold Separately)

Air Bleeder Assembly #704153

(Sold Separately)



Catcher Bag-Stem #756610 (Heavy Duty)

(Sold Separately)



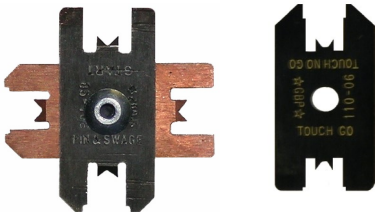
Catcher Bag-Stem #704214 (Light Duty)

(Sold Separately)



Adapter Assembly #740715

Adapts 715 series nose assemblies to GB740 tool
(See chart).
(Sold Separately)



Gage Bilt also supplies pin & collar swage inspection gages to certify swage installation.
(Sold Separately)

NOSE ASSEMBLY CHART

(Sold Separately)

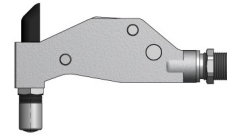
STRAIGHT

(Sold Separately)



RIGHT ANGLE

(Sold Separately)



OFFSET

(Sold Separately)



FASTENER	DIA.	STRAIGHT	RIGHT ANGLE	OFFSET
NUT PLATE RIVETS MS20600 SERIES	1/8	4C-740B-52	4C-715A-54RA _{1, 2}	4C-715A-400S ₁
CCR244/264/274	5/32	5C-740B-52	5C-715A-54RA _{1, 2}	5C-715A-400S ₁
MS/9SP/PT	3/16	6C-740B-52	6C-715A-54RA _{1, 2}	6C-715A-400S ₁
BACR15CC/CF/DA/DR	1/4	8C-740B-52		
"A" CODE NAS1398A, NAS1399A	1/8	4A-740B-52	4A-715A-54RA _{1, 2}	4A-715A-400S ₁
NAS1738A, NAS1739A	5/32	5A-740B-52	5A-715A-54RA _{1, 2}	5A-715A-400S ₁
	3/16	6A-740B-52	6A-715A-54RA _{1, 2}	6A-715A-400S ₁
	1/4	8A-740B-52		
CHERRYLOCK® NAS1398, NAS 1399 ₃	1/8	4C-640-64		4C-640A-50
NAS1738, NAS 1739 ₄	5/32	5C-640-64		5C-640A-50
	3/16	6C-640-64		6C-640A-50
	1/4	8C-640-64		8C-640A-50
GROUND STUD M83454 & BACS53B	8/32	GS8-715B-43 ₁	GS8-715A-54RA _{1, 2}	GS8-715A-400S ₁

CHERRYLOCK® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE. OLYMPIC LOK & BULB LOK® ARE REGISTERED TRADEMARKS OF ALLFAST FASTENING SYSTEMS INC.

GAGE BILT CERTIFIES THE GB740 WILL INSTALL THE ABOVE FASTENERS

1) REQUIRES 740715 ADAPTER ASSEMBLY.
2) RIGHT ANGLE NOSE ASSEMBLIES MAY REQUIRE MORE THAN 1 PULL.
3) 1/4 DIAMETER ALUMINUM & MONEL® ONLY.
4) THRU 3/16 DIAMETER ONLY.
*ALL COUNTERSUNK 'C' NOSE ASSEMBLIES MAY BE USED TO INSTALL BOTH UNIVERSAL AND COUNTERSUNK HEAD RIVETS.

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE
EXTENDS FROM THE TOOL. I.E. -52 = 5.2 INCHES

REV 9/25

Riveter Kits

(Sold Separately)

Gage Bilt offers a wide selection of standard and custom kits tailored to your needs.
Contact us for more information.



CE
Approved

Grip Gage #269G3

For CHERRYMAX® and CHERRYLOCK® rivets
(Sold Separately)



Grip Gage #GB105093

For NAS LOCKBOLTS and blind fasteners
(Sold Separately)

