

# GB756

## PNEUDRAULIC INSTALLATION TOOL

# GAGE BILT

RIVET & LOCKBOLT TOOLS

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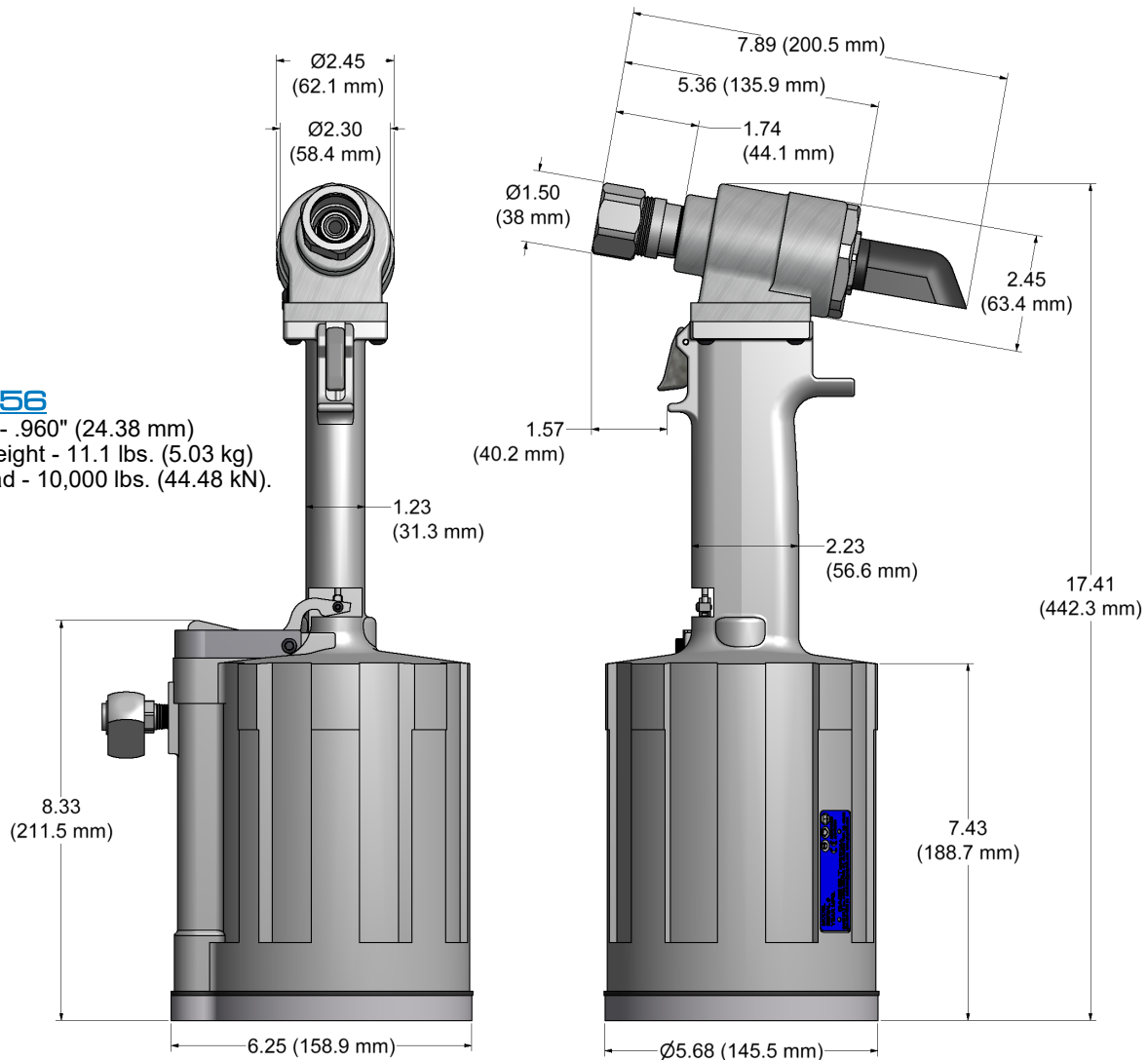
[www.gagebilt.com](http://www.gagebilt.com)

### GB756

Stroke - .960" (24.38 mm)

Tool weight - 11.1 lbs. (5.03 kg)

Pull load - 10,000 lbs. (44.48 kN).



The **GB756** is a Pneumatic-hydraulic installation tool designed specifically for the efficient installation of blind rivets, lockbolts and MagnaGrip® fasteners. It can be operated in any position and have a rated pull load of 10,000 (44.48 kN) pounds with 90 psi (6.2 bar) air pressure at the air inlet.

The **GB756** installation tool operates on 90 to 100 psi. (6.2 - 6.9 bar) of air pressure, with 90 psi. (6.2 bar) providing the maximum efficiency. At 90 psi. (6.2 bar) of air pressure, the **GB756** does not exceed 94.3 dB(A) and consumes .30 SCF/cycle (8.50 L/cycle). The air inlet is provided with 1/4 - 18 female pipe thread to accept the users air hose fitting.

**NOE ASSEMBLIES ARE NOT FURNISHED WITH  
TOOL AND MUST BE ORDERED SEPARATELY**





## GB756 ACCESSORIES

Approved for use on Gage Bilt CE installation tools and/or other manufacturer's CE approved tools of similar design.  
(Sold Separately)



### ACCESSORIES

(Sold Separately)

**Air Bleeder Assembly  
#704153**  
Sold Separately)

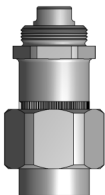


**Catcher Bag-Stem  
#756610 (Heavy Duty)**  
(Sold Separately)



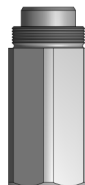
**Adapter Assembly  
#353206-1**

Adapts all offset "OSSG" series noses when used with the **756157** stroke limiter on the GB756 tool.  
(Sold Separately)



**Adapter Assembly  
#745208**

Adapts all offset 208 series noses when used with the **756153** stroke limiter on the GB756 tool.  
(Sold Separately)



**Adapter Assembly #745751**

Adapts -54 & -58 RA series nose assemblies to GB756 installation tool w/ **756155** stroke limiter.  
(Sold Separately)



**Stroke Limiter #756152**

Required with all -58 RA series nose assemblies when used on GB756 tool.  
(Sold Separately)



**Stroke Limiter #756157**

Required with all "OSSG" series nose assemblies when used on GB756 tool.  
(Sold Separately)



**Stroke Limiter #756153**

Required with all 208 series nose assemblies when used with the 745208 adapter on GB756 tool.  
(Sold Separately)



**Stroke Limiter #756155**

Required with all -54 RA series nose assemblies when used on GB756 tool.  
(Sold Separately)



### RIVETER KITS

Gage Bilt offers a wide selection of standard and custom kits tailored to your needs.  
Contact us for more information.



**GAGE BILT ALSO SUPPLIES PIN & COLLAR SWAGE INSPECTION GAGES TO CERTIFY CORRECT SWAGE INSTALLATION.**  
(Sold Separately)



**XX-25OSSG, XX-30OSSG & XX-34OSSG, Offset Nose Assemblies** are supplied with a one-piece Super Grip Jaw Assembly for dry applications.

For wet applications where sealant is used, **XX-25OS, XX-30OS & XX-34OS** Offset Nose Assemblies may be ordered. The "OS" designates that the Offset Nose Assembly will come with loose Jaws, Follower, Spring and Locator for easier cleaning.

Please note *this only applies* to cartridge style Offset Noses listed on chart above.

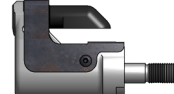
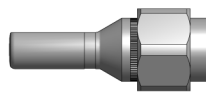
### NOSE ASSEMBLY CHART

(Sold Separately)

**STRAIGHT**  
(Sold Separately)

**RIGHT ANGLE**  
(Sold Separately)

**OFFSET**  
(Sold Separately)



| FASTENER                                                                                                                                                                  | DIA.                                                                                                   | STRAIGHT                                                                                                                                                                                                  | **RIGHT ANGLE                                                                                                         | *OFFSET                                                                                                                                                          |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| ASP®<br>ASP 2, ASP PF, ASP 2 F,<br>ASP 2 L, ASP 4 F, ASP PF, ASP F,<br>ASPLC and MAF                                                                                      | 13/64<br>17/64<br>21/64                                                                                | ASF06-745C-23<br>ASF08-745B-23<br>ASF10-755-23                                                                                                                                                            | ASF06-745C-48<br>ASF08-745B-48<br>ASF10-755-48                                                                        | ASP06-27OSSG<br>ASP08-27OSSG<br>ASP10-27OSSG                                                                                                                     |
| BOM®                                                                                                                                                                      | 1/4<br>5/16<br>3/8                                                                                     | BOM08-755A-23<br>BOM10-756-26<br>NAS06-2581-12<br>NAS08-2581-12<br>NAS08-2581-23<br>LB10-745C-26<br>LB12-756-26                                                                                           | NAS06-2581-48<br>NAS08-2581-48<br>NAS10-2581-48<br>NAS12-756-48                                                       | NAS06-25OSSG<br>NAS06-34OSSG<br>NAS08-25OSSG<br>NAS08-34OSSG<br>NAS10-208C-31<br>NAS12-208A-31                                                                   |
| COMMERCIAL LOCKBOLTS<br>C6L®, AVDELOK®                                                                                                                                    | 1/4<br>5/16<br>3/8                                                                                     | NAS08-2581-12<br>NAS08-2581-23<br>LB10-745C-26<br>LB12-756-26                                                                                                                                             | NAS08-2581-48<br>NAS10-2581-48<br>NAS12-756-48                                                                        | NAS06-25OSSG<br>NAS06-34OSSG<br>NAS08-25OSSG<br>NAS08-34OSSG<br>NAS10-208C-31<br>NAS12-208A-31                                                                   |
| CONTAINER BOLT(R 12)<br>HLRF, HLRM, HLPE, HLPS<br>HLFSC & HLFPM                                                                                                           | 3/8                                                                                                    | HT12-756-23                                                                                                                                                                                               |                                                                                                                       |                                                                                                                                                                  |
| FLOOR BOLT                                                                                                                                                                | 5/16                                                                                                   | FT10-353A-28                                                                                                                                                                                              |                                                                                                                       |                                                                                                                                                                  |
| LGP® LOCKBOLT                                                                                                                                                             | 5/32<br>3/16<br>7/32                                                                                   | LGP05-2581-12<br>LGP06-2581-12<br>LGP06-2581-23<br>LGP07-755-48<br>LGP07-755-48<br>LGP08-2581-12<br>LGP10-2581-12<br>LGP10-2581-23<br>LGP12-745B-12<br>LGP12-756-26                                       | LGP05-2581-23<br>LGP06-2581-23<br>LGP07-755-23<br>LGP08-2581-23<br>LGP10-2581-23<br>LGP12-756-26                      | LGP05-25OSSG<br>LGP06-34OSSG<br>LGP06-34OSSG<br>LGP07-30OSSG<br>LGP07-30OSSG<br>LGP08-30OSSG<br>LGP10-208C-31<br>LGP12-208A-31                                   |
| LGPL 25C-V<br>LGPL 185C-V<br>LGPL 45C-V<br>LGPL 25P-V<br>LGPL 45P-V<br>LGPL 85C-V<br>LGPL 95C-V<br>LGPL 95P-V<br>BACB301N                                                 | BACB30VM<br>BACB30XT<br>AB05048<br>BACB30VN<br>ASNA2392<br>BACB30WD<br>BACB30WB<br>BACB30VY<br>BACB31P | LGPL05-2581-12<br>LGPL06-2581-12<br>LGPL07-755-48<br>LGPL08-2581-12<br>LGPL10-2581-12<br>LGPL10-2581-23<br>LGPL12-745B-12<br>LGPL12-756-26                                                                | LGPL05-2581-23<br>LGPL06-2581-23<br>LGPL07-755-23<br>LGPL08-2581-23<br>LGPL10-2581-23<br>LGPL12-756-26                | LGPL05-25OSSG<br>LGPL06-34OSSG<br>LGPL06-34OSSG<br>LGPL07-30OSSG<br>LGPL07-30OSSG<br>LGPL08-30OSSG<br>LGPL10-208C-31<br>LGPL12-208A-31                           |
| MLGP®<br>(MILLIMETER)<br>LOCKBOLT                                                                                                                                         | 4mm<br>5mm<br>6mm<br>8mm<br>10mm                                                                       | MLGP4-2581-12<br>MLGP4-2581-23<br>MLGP5-2581-12<br>MLGP5-2581-23<br>MLGP6-2581-12<br>MLGP6-2581-23<br>MLGP8-2581-12<br>MLGP8-2581-23<br>MLGP10-2581-12<br>MLGP10-2581-23                                  | MLGP4-2581-48<br>MLGP5-2581-48<br>MLGP6-2581-48<br>MLGP8-2581-48<br>MLGP10-2581-48                                    | MLGP4-25OSSG<br>MLGP4-34OSSG<br>MLGP5-30OSSG<br>MLGP5-30OSSG<br>MLGP6-30OSSG<br>MLGP6-30OSSG<br>MLGP8-30OSSG<br>MLGP8-30OSSG<br>MLGP10-208A-31<br>MLGP10-208A-31 |
| NAS and GP®<br>SHEAR-TENSION<br>LOCKBOLTS                                                                                                                                 | 5/32<br>3/16<br>1/4<br>5/16<br>3/8                                                                     | NASS05-2581-12<br>NASS05-2581-23<br>NASS05-2581-48<br>NAS06-2581-12<br>NAS06-2581-23<br>NAS08-2581-12<br>NAS08-2581-23<br>NAS10-2581-12<br>NAS10-2581-23<br>NAS12-745B-12<br>NAS12-756-26<br>NAS12-756-48 | NAST05-2581-12<br>NAST05-2581-23<br>NAST05-2581-48<br>NAS06-2581-23<br>NAS08-2581-23<br>NAS10-2581-23<br>NAS12-756-26 | NASS05-25OSSG<br>NASS05-30OSSG<br>NASS05-34OSSG<br>NAS06-25OSSG<br>NAS06-34OSSG<br>NAS08-25OSSG<br>NAS08-34OSSG<br>NAS10-208C-31<br>NAS12-208A-31                |
| BACB30TY<br>BACB30TZ<br>BACB30DY<br>BACB30DX<br>BACB30GO<br>BACB30GY<br>BACB30GW                                                                                          | BACB30UA<br>BACB30UB<br>BACB30GX<br>BACB30GP<br>BACB30GY<br>BACB30GW                                   | MLGP4-2581-12<br>MLGP4-2581-23<br>MLGP5-2581-12<br>MLGP5-2581-23<br>MLGP6-2581-12<br>MLGP6-2581-23<br>MLGP8-2581-12<br>MLGP8-2581-23<br>MLGP10-2581-12<br>MLGP10-2581-23                                  | MLGP4-2581-48<br>MLGP5-2581-48<br>MLGP6-2581-48<br>MLGP8-2581-48<br>MLGP10-2581-48                                    | MLGP4-25OSSG<br>MLGP4-34OSSG<br>MLGP5-30OSSG<br>MLGP5-30OSSG<br>MLGP6-30OSSG<br>MLGP6-30OSSG<br>MLGP8-30OSSG<br>MLGP8-30OSSG<br>MLGP10-208A-31<br>MLGP10-208A-31 |
| MGP®<br>(MILLIMETER)<br>LOCKBOLT                                                                                                                                          | 4mm<br>5mm<br>6mm<br>8mm<br>10mm                                                                       | MGP4-2581-12<br>MGP5-2581-12<br>MGP6-2581-12<br>MGP8-2581-12<br>MGP10-2581-12                                                                                                                             | MGP4-2581-48<br>MGP5-2581-48<br>MGP6-2581-48<br>MGP8-2581-48<br>MGP10-2581-48                                         | MGP4-25OSSG<br>MGP4-34OSSG<br>MGP5-30OSSG<br>MGP5-30OSSG<br>MGP6-30OSSG<br>MGP6-30OSSG<br>MGP10-208A-31                                                          |
| MAGNA-GRIP®, MULTI-GRIP,<br>MAXLOK® LOCKBOLTS                                                                                                                             | 3/16<br>1/4<br>5/16<br>3/8                                                                             | MG06-745-24<br>MG08-745-24<br>MG10-756-28<br>MG12-756-28                                                                                                                                                  | MG06-745-48<br>MG08-745-48<br>MG10-756-48<br>MG12-756-48                                                              |                                                                                                                                                                  |
| MAGNA-LOK®, MAGNA-BULB®, &<br>HEMLOK® COUNTER SUNK AND<br>PROTRUDING HEAD SERRATED<br>STEM STRUCTURAL RIVETS                                                              | 1/4<br>5/16<br>3/8                                                                                     | MGL08-752A-21<br>MGL10-353-28<br>MGL12-353C-28                                                                                                                                                            |                                                                                                                       |                                                                                                                                                                  |
| OVERSIZE<br>STRUCTURAL<br>RIVET                                                                                                                                           | 1/4<br>5/16<br>3/8                                                                                     | OS08-353A-48<br>OS10-756-26<br>OS12-756A-26                                                                                                                                                               | OS10-756-48<br>OS12-756A-48                                                                                           |                                                                                                                                                                  |
| MS90353S & U / MS90354S & U<br>MS21140S & U / MS21141S & U<br>MAXI-BOLT®, BACB30YY, YU, & YT<br>CR7000 SERIES<br>BLIND BOLT (SINGLE ACTION)<br>WITH OR W/OUT DRIVE WASHER | 5/32<br>3/16<br>1/4<br>5/16<br>3/8                                                                     | SB05-745C-23<br>SB06-745B-23<br>SB08-755-23<br>SB10-756-28<br>SB12-756-28                                                                                                                                 | SB05-745C-48<br>SB06-745B-48<br>SB08-755-48<br>SB10-756-48<br>SB12-756-48                                             | SB05-751C-54RA<br>SB06-751B-54RA<br>SB08-751A-58RA<br>SB10-208A-32<br>SB12-208A-32                                                                               |
| MS90353S & U / MS90354S & U<br>MS21140S & U / MS21141S & U<br>MAXI-BOLT®, BACB30YY, YU, & YT<br>CR7000 SERIES<br>BLIND BOLT (SINGLE ACTION)<br>WITH DRIVE WASHER          | 5/32<br>3/16<br>1/4<br>5/16<br>3/8                                                                     | UBB05-745C-23<br>UBB06-745B-23<br>UBB08-755-23<br>UBB10-756-28<br>UBB12-756-28                                                                                                                            | UBB05-745C-48<br>UBB06-745B-48<br>UBB08-755-48<br>UBB10-756-48<br>UBB12-756-48                                        | UBB05-751C-54RA<br>UBB06-751B-54RA<br>UBB08-751A-58RA<br>UBB10-208A-32<br>UBB12-208A-32                                                                          |

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See [www.gagebilt.com/nose\\_assemblies.php](http://www.gagebilt.com/nose_assemblies.php) for nose assembly information (data sheets)

GAGE BILT CERTIFIES THE GB756 WILL INSTALL THE ABOVE FASTENERS  
\*ALL OFFSET "OSSG" SERIES NOSES REQUIRE 353206-1 ADAPTER WITH 756157 STROKE LIMITER.  
\*ALL OFFSET 208 SERIES NOSES REQUIRE 745208 ADAPTER & 756153 STROKE LIMITER.  
\*NOSE REQUIRES 745751 ADAPTER.  
\*\*\*SRA RIGHT ANGLE SERIES NOSES REQUIRE 745751 ADAPTER WITH 756155 STROKE LIMITER.  
\*\*\*SRA RIGHT ANGLE SERIES NOSES REQUIRE 745751 ADAPTER WITH 756152 STROKE LIMITER.

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE  
EXTENDS FROM THE TOOL. I.E. -20 = 2.0 INCHES

Rev. 7/26

**Grip Gage #GB105093**  
For NAS LOCKBOLTS and blind fasteners  
(Sold Separately)

