

GB7310S

PNEUDRAULIC INSTALLATION TOOL

GAGE BILT

RIVET & LOCKBOLT TOOLS

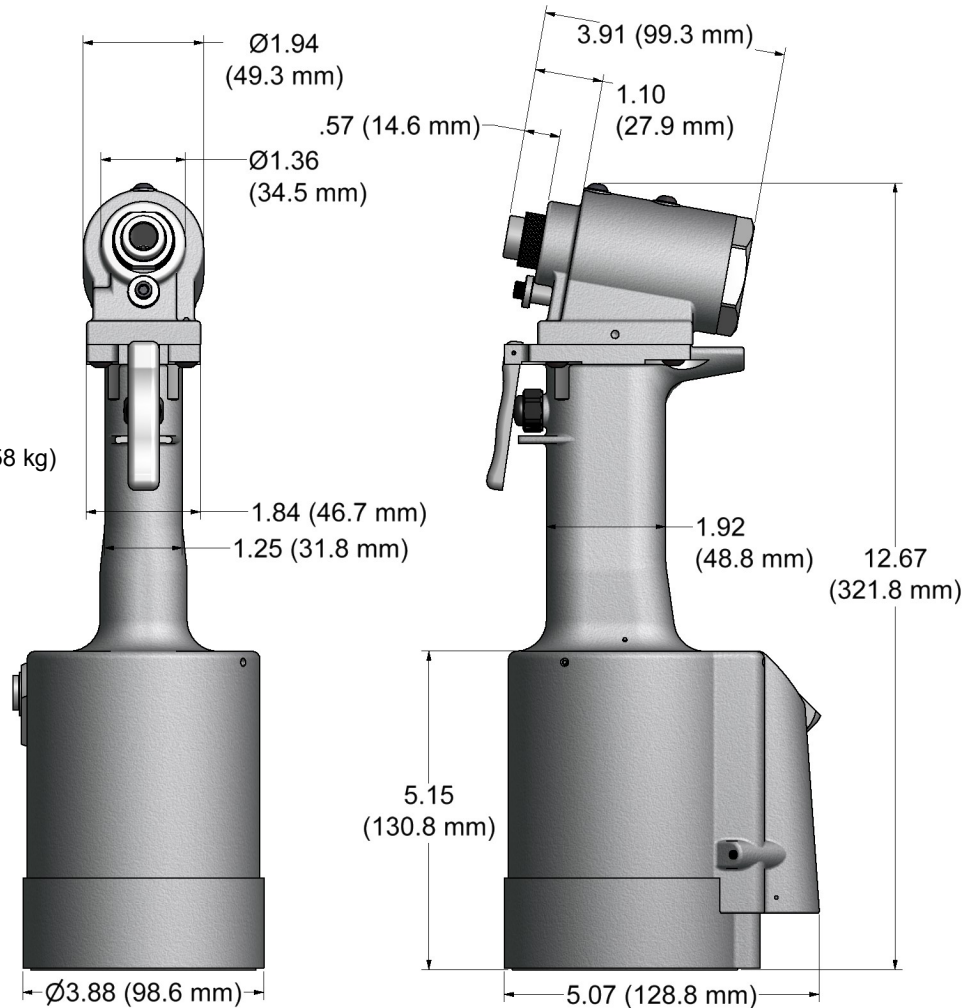
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GB7310S

Stroke - .600" (15.2mm)
Hand held weight - 5.70 lbs. (2.58 kg)
Pull load - 4,800 (21.4 kN)

The **GB7310S** is a pneumatic-hydraulic installation tool, designed specifically for the efficient installation of blind rivets and lockbolts. It can be operated in any position and have a rated pull load of 4,800 (21.4 kN) pounds with 90 psi (6.2 bar) air pressure at the air inlet.

The **GB7310S** installation tool operate on 90 to 100 psi. (6.2 - 6.9 bar) of air pressure, with 90 psi. (6.2 bar) providing the maximum efficiency. At 90 psi. (6.2 bar) of air pressure, the **GB7310S** installation tool does not exceed 81.5 dB(A) and consumes .16 SCF/cycle (4.53 L/cycle). The air inlet is provided with 1/4 - 18 female pipe thread to accept the users air hose fitting.

**NOE ASSEMBLIES ARE NOT FURNISHED WITH
TOOL AND MUST BE ORDERED SEPARATELY**





GB731OS ACCESSORIES

Approved for use on Gage Bilt CE installation tools and/or other manufacturer's CE approved tools of similar design.
(Sold Separately)



ACCESSORIES

(Sold Separately)

Fill Bottle Assembly

#745163

(Sold Separately)



Grip Gage #269G3

For CHERRYMAX® and
CHERRYLOCK® rivets

(Sold Separately)



Grip Gage #GB105093

For NAS LOCKBOLTS and blind fasteners
(Sold Separately)



Standard and Offset Collar Feeders
Contact Gage Bilt for more information
(Sold Separately)

Riveter Kits

(Sold Separately)

Gage Bilt offers a wide selection of standard
and custom kits tailored to your needs.
Contact us for more information.

CE
Approved



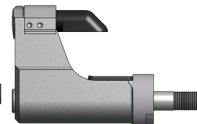
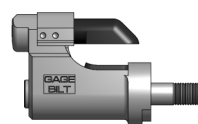
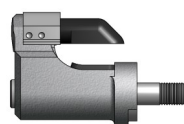
NOSE ASSEMBLY CHART

(Sold Separately)

Standard
(Sold Separately)

Straddle Nose
(Sold Separately)

Long
(Sold Separately)



FASTENER	DIA.	STANDARD	STRADDLE NOSE (1)	LONG
NAS and GP® SHEAR/TENSION LOCKBOLTS BACB30TY BACB30UA BACB30TZ BACB30UB BACB30DY BACB30GX BACB30DX BACB30GP BACB30GO BACB30GY BACB30GW	5/32" 3/16"	NAST05-204C-25O NASS05-204C-25O NAS06-204C-25OS	NAST05-204C-30O NASS05-204C-30O NAS06-204D-30OS	NAST05-204C-34OS NASS05-204C-34OS NAS06-204C-34OS
MGP® (MILLIMETER) LOCKBOLT	4mm 5mm	MGP4-204C-25OS MGP5-204C-25OS	MGP4-204C-30OS MGP5-204D-30OS	MGP4-204C-34OS MGP5-204C-34OS
LGP® LOCKBOLT LGPL2SC-V BACB30VM LGPL18SC-V BACB30XT LGPL4SC-V ABS0548 LGPL2SP-V BACB30VN LGPL4SP-V ASNA2392 LGPL8SC-V BACB30WD LGPL9SC-V BACB30WB LGPL9SP-V BACB30VY BACB31N BACB31P	5/32" 3/16" 7/32" 1/4"	LGP05-204C-25OS LGP06-204C-25OS LGP07-204C-25OS LGP08-204C-25OS	LGP05-204C-30OS LGP06-204D-30OS LGP07-204D-30OS LGP08-204D-30OS	LGP05-204C-34OS LGP06-204C-34OS LGP07-204C-34OS LGP08-204C-34OS
MLGP® (MILLIMETER) LOCKBOLT	4mm 5mm	MLGP4-204C-25OS MLGP5-204C-25OS	MLGP4-204C-30OS MLGP5-204D-30OS	MLGP4-204C-34OS MLGP5-204C-34OS
NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH OR W/O DRIVE WASHER	1/8" 5/32" 3/16" 1/4"	SMLS04-204D-27OS SMLS05-204D-27OS SMLS06-204D-27OS SMLS08-204D-27OS		SMLS04-204D-37OS SMLS05-204D-37OS SMLS06-204D-37OS SMLS08-204D-37OS
MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXI-BOLT®, BACB30YY, YU, & YT, CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/O DRIVE WASHER	5/32" 3/16" 1/4"	SB05-204D-27OS SB06-204D-27OS SB08-204D-27OS		SB05-204D-37OS SB06-204D-37OS SB08-204D-37OS
EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU MAXIBOLT® PLUS	3/16" 1/4"	UBB06-204D-27OS UAB08-204D-27OS		UBB06-204D-37OS UAB08-204D-37OS
"A" CODE NAS1398A, NAS1399A NAS1738A, NAS1739A	1/8" 5/32" 3/16" 1/4"	4A-204D-27OS 5A-204D-27OS 6A-204D-27OS SMLS08-204D-27OS		4A-204D-37OS 5A-204D-37OS 6A-204D-37OS SMLS08-204D-37OS
ASP® ASP 2, ASP PF, ASP 2 F, ASP 2 LC, ASP 4 FF, ASP FF, ASP F, ASP-LC and MAF	13/64" 17/64" 21/64"	ASP06-204D-27OS ASP08-204D-27OS ASP10-204D-27OS		ASP06-204D-37OS ASP08-204D-37OS ASP10-204D-37OS
STANDARD MBC® NAS1719, NAS1720 NAS1721	1/8" 5/32" 3/16"	MBC04-204D-27OS ⁽³⁾ MBC05-204D-27OS ⁽³⁾ MBC06-204D-27OS ⁽³⁾		MBC04-204D-37OS ⁽³⁾ MBC05-204D-37OS ⁽³⁾ MBC06-204D-37OS ⁽³⁾
GROUND STUD, MB3454 & BACS53B ₂	8/32" 10/32"	GS8-204D-32OS GS10-204D-32OS		GS8-204D-42OS GS10-204D-42OS

MGP®, LGP®, MLGP®, UNIMATIC® AND A ASP® ARE REGISTERED TRADEMARKS OF HOWMET AEROSPACE. MAXI-BOLT® AND MBC® ARE REGISTERED TRADEMARKS OF CHERRY AEROSPACE FASTENERS.

GAGE BILT CERTIFIES THE GB731OS WILL INSTALL THE ABOVE FASTENERS

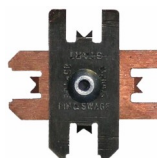
1) -30 STRADDLE NOSES ARE DESIGNED TO REACH OVER THE COLLAR.

2) BACS53B -10 ONLY.

3) MAY REQUIRE MORE THAN ONE PULL.

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH
THE NOSE ASSEMBLY EXTENDS FROM THE TOOL. (i.e. -27 = 2.7 inches)

Rev. 3/26



Gage Bilt also supplies
pin & collar swage
inspection gages to
certify swage
installation.
(Sold Separately)

