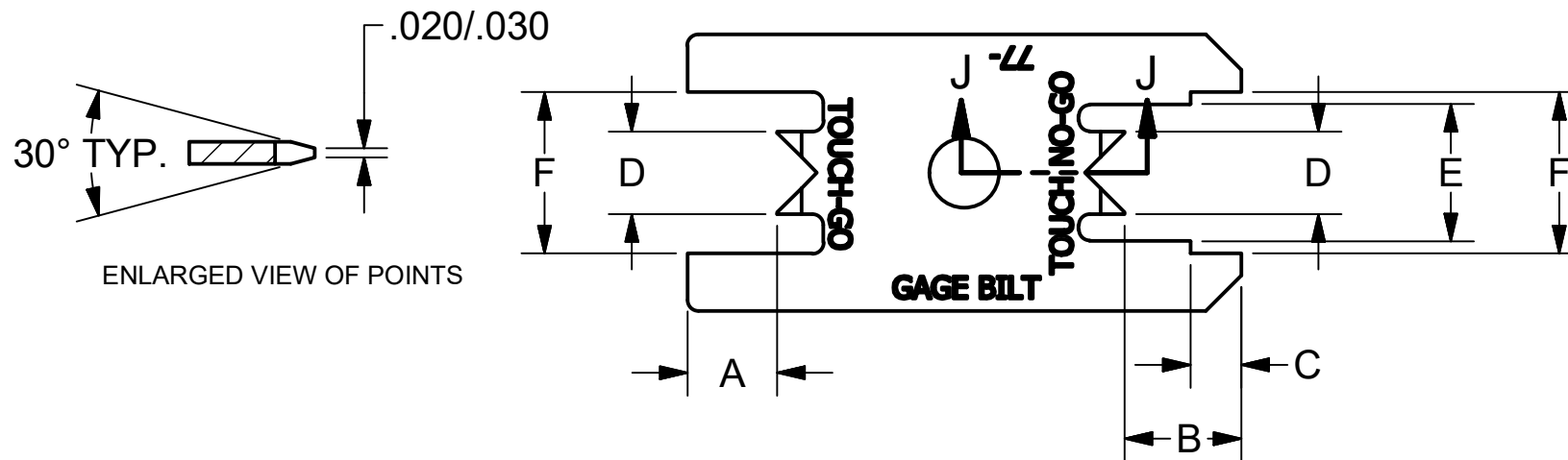


# PIN POSITION AND SWAGE GAGE

77- (11-17) CHART



| GAGE NUMBER | REV | A<br>+.001<br>-.000 | B<br>+.000<br>-.001 | C<br>+.002<br>-.000 | D<br>±.001 | E<br>±.001 | F<br>±.010 |
|-------------|-----|---------------------|---------------------|---------------------|------------|------------|------------|
| 77-11A      | A   | .191                | .264                | .113                | .164       | .2785      | .438       |
| 77-12       | C   | .191                | .264                | .131                | .164       | .2785      | .438       |
| 77-13A      | A   | .243                | .316                | .138                | .224       | .3694      | .438       |
| 77-14A      | A   | .191                | .264                | .135                | .164       | .2785      | .438       |
| 77-15       | C   | .319                | .390                | .158                | .339       | .5647      | .687       |
| 77-16A      | A   | .268                | .341                | .128                | .268       | .471       | .625       |
| 77-17A      | A   | .319                | .390                | .158                | .339       | .5647      | .687       |

DO NOT SCALE DRAWING

**GAGE BILT**  
GAGE BILT, Inc.

**SWAGE GAGE**

|                 |               |                    |       |                   |
|-----------------|---------------|--------------------|-------|-------------------|
| DRAWN BY<br>TMD | CK'D BY<br>TP | DATE<br>10/14/2020 | SCALE | MATERIAL          |
| HEAT TREAT      |               |                    |       | 77- (11-17) CHART |